



DEUTSCH
INDUSTRIAL

HOW TO USE

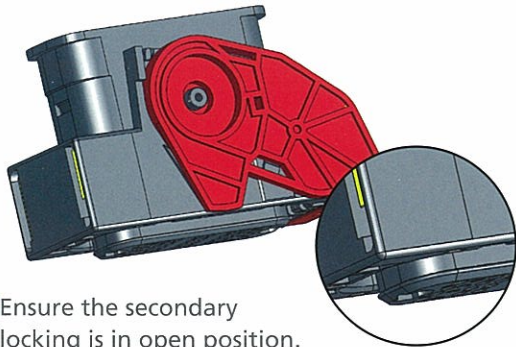


Strike Connector

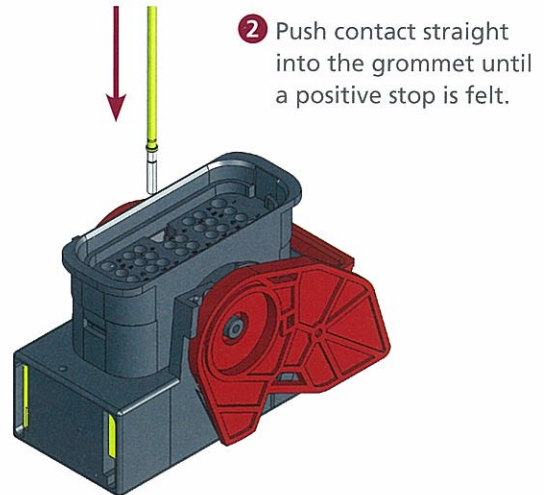
Plug module 32A

HOW TO ASSEMBLE THE PLUG MODULE 32A

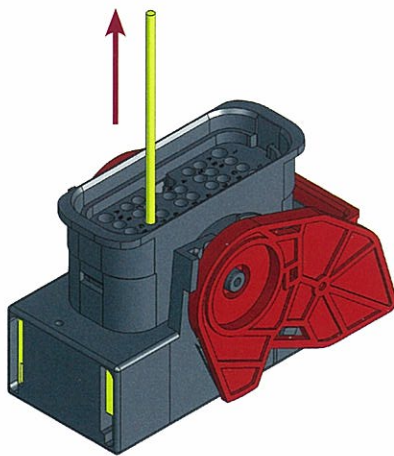
A. ASSEMBLY



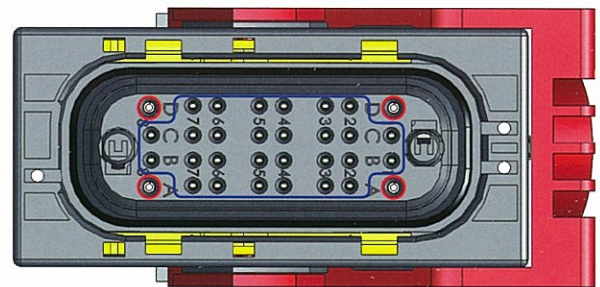
- 1 Ensure the secondary locking is in open position.



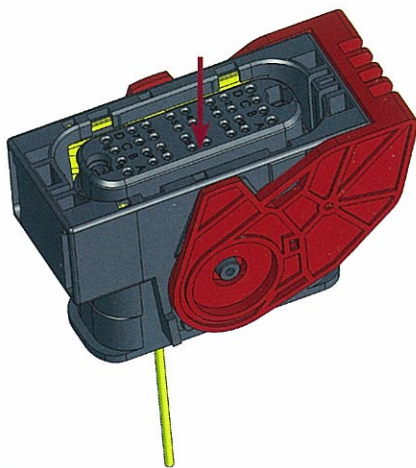
- 2 Push contact straight into the grommet until a positive stop is felt.



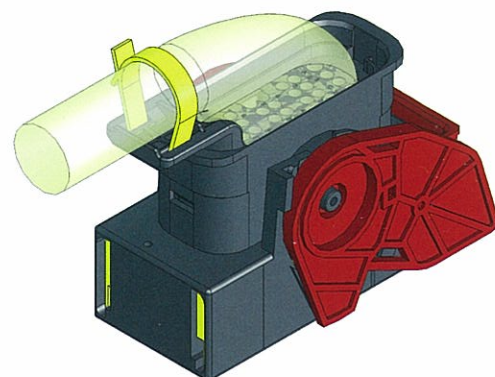
- 3 A slight tug will confirm that it is properly locked in place.



- 4 ○ 4 x Socket contacts # 16
○ 28 x Socket contacts # 20



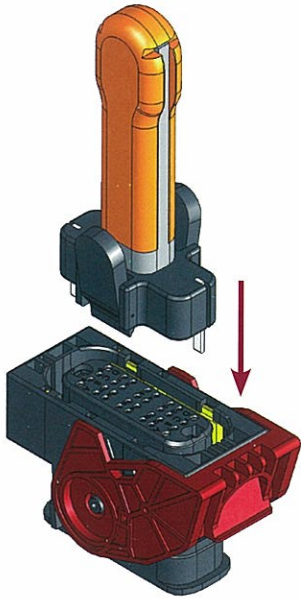
- 5 Push to close the secondary locking when all contacts are in place.
Attention: Push force < 40N
If higher not all contacts are in place.



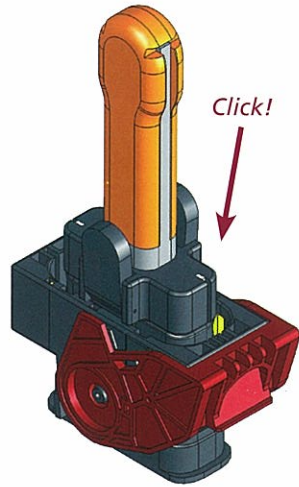
Positioning of tie wrap 5mm for cable attachment option 002 and 003.

HOW TO DISASSEMBLE THE PLUG MODULE 32A

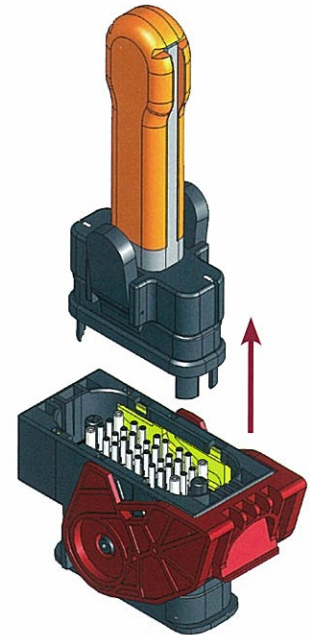
B. REMOVE SECONDARY LOCKING IN SERIAL PRODUCTION



- 1 Insert blades of tool SRK RT 06 into cavities of the closing clip.

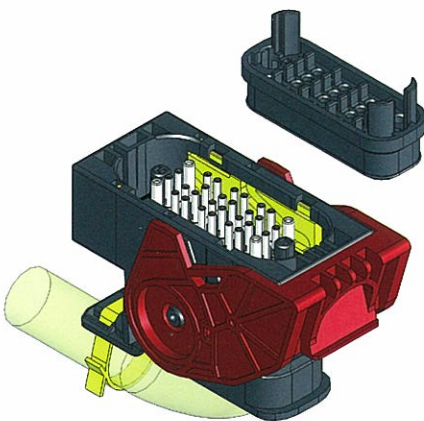


- 2 Ensure no gap is left in between tool SRK RT 06 and secondary locking.

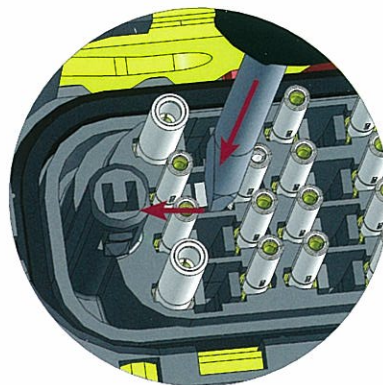


- 3 Pull out tool SRK RT 06 and release secondary locking from the tool by pressing the two clamps.

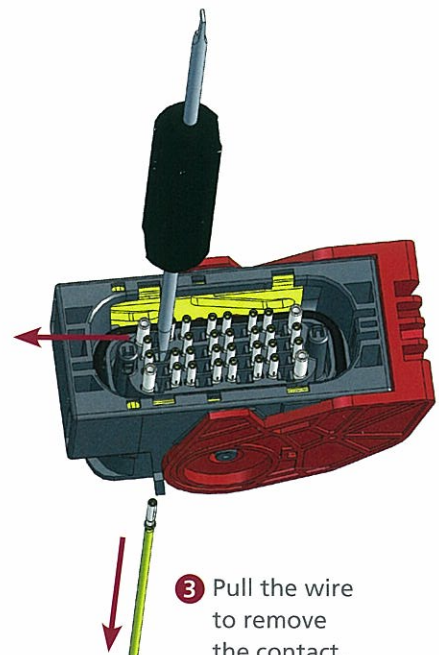
C. CONTACT REMOVAL



- 1 Check if the secondary locking is totally removed.



- 2 Open contact retention clip using the backside of SRK RT 1 or any screwdriver size 0.

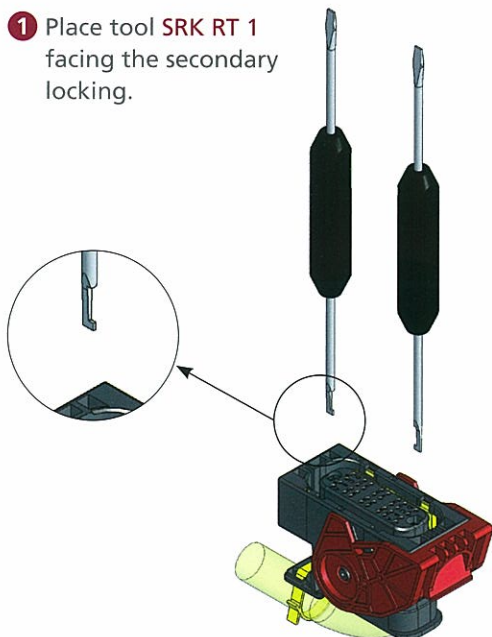


- 3 Pull the wire to remove the contact.

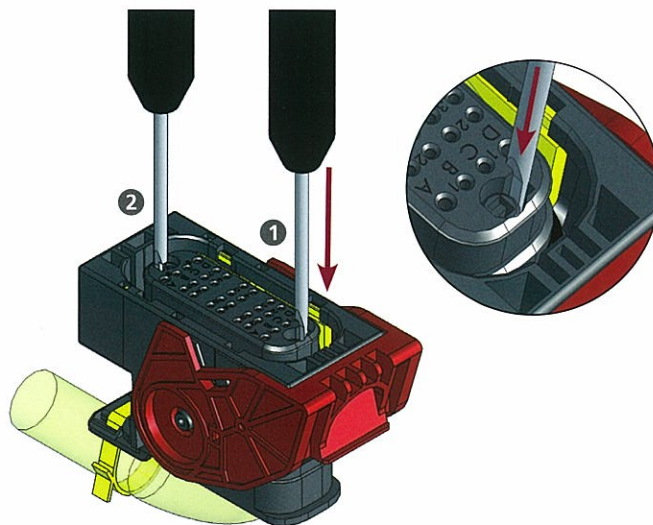
HOW TO DISASSEMBLE THE PLUG MODULE 32A

D. REMOVE SECONDARY LOCKING IN THE FIELD

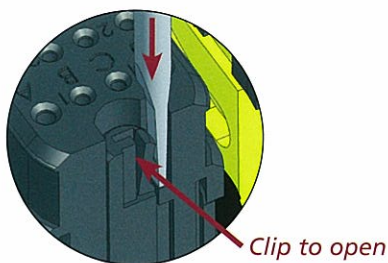
- 1 Place tool SRK RT 1 facing the secondary locking.



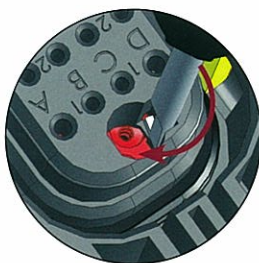
- 2 Push tool SRK RT 1 in the first slot of the secondary locking.



- 3 Push tool SRK RT 1 fully end.



- 4 Twist tool SRK RT 1 in the clockwise direction to open the clip.



- 5 Maintain the previous position and slide the hook toward inside.



- 6 Maintain the previous position and pull the secondary locking. Repeat the same operation on the other clip location (see picture 2).

