
INSTRUCTION SHEET

INSTALLATION OF CROSSTIES

SPRINTER FRONT AND REAR

FOR BOTH FRONT AND REAR CROSSTIE ASSEMBLIES

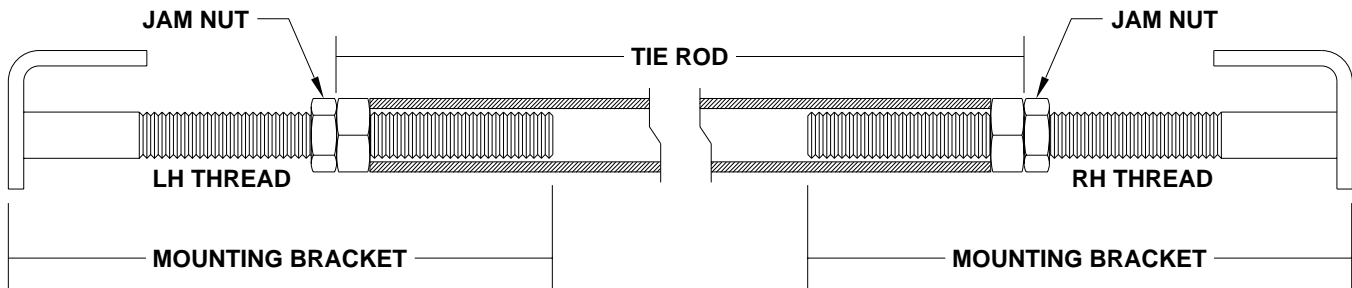
NOTE: All jacks should be fully mounted and tightened into place prior to mounting either crosstie.

If not assembled, thread a jam nut onto each threaded mounting bracket, one nut should thread on clockwise, the other counter clockwise. Thread a mounting bracket into each end of a tie rod, one end of the tie rod is right hand thread the other is left. Use an equal number of turns for each mounting bracket.

CROSSTIE INSTALLATION

By hand turn the tie rod until each crosstie can be mounted loosely to each pair of jacks. Turn the tie rods by hand extending the crossties until wedged between the jacks just enough to support them when released. Tighten the bolts securing the crossties to the jacks.

NOTE: CROSSTIE/BRACKETS MAY DIFFER.



**IMPORTANT: THE FOLLOWING CROSSTIE TIGHTENING INSTRUCTIONS
MUST BE FOLLOWED TO ENSURE PROPER INSTALLATION.**

FOR JACKS MOUNTED OUTSIDE OF THE FRAME (Front and Rear Jacks)

The tie rod should be turned by hand **SHORTENING** the crosstie until snug. Use a wrench to **SHORTEN** the crosstie an additional 1/3 of a turn for the front jacks, 1/2 a turn for the rear jacks prior to tightening the jam nuts.

FOR JACKS MOUNTED INSIDE OF THE FRAME (Rear Jacks Only)

The tie rod should be turned by hand **LENGTHENING** the crosstie until snug. Use a wrench to **LENGTHEN** the crosstie 1/2 of a turn prior to tightening the jam nuts.