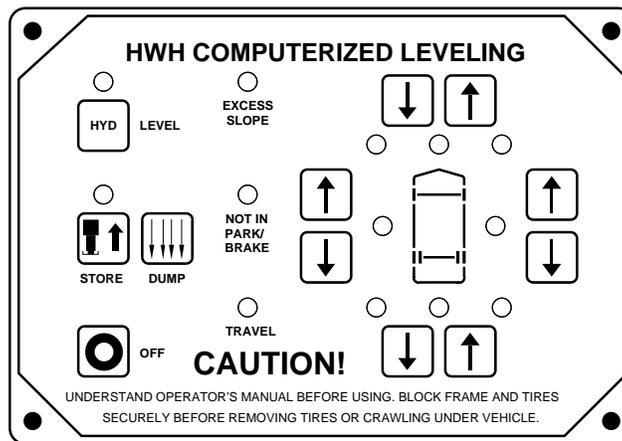




OPERATOR'S MANUAL

HWH COMPUTER-CONTROLLED LEVELING SYSTEM 610 SERIES

FEATURING:
TOUCH PANEL CONTROL
HYDRAULIC LEVELING
AUTOMATIC PILOT OPERATED SUSPENSION AIR DUMP
STRAIGHT-ACTING JACKS



HWH CORPORATION
(ON I-80, EXIT 267 SOUTH)
2096 MOSCOW ROAD
MOSCOW, IOWA 52760
(800) 321-3494 / (563) 724-3396
INTERNET: <http://www.hwhcorp.com>

OPERATOR'S MANUAL

CAUTION !

READ THE ENTIRE OPERATOR'S MANUAL BEFORE OPERATING.

BLOCK FRAME AND TIRES SECURELY BEFORE CRAWLING UNDER VEHICLE. DO NOT USE LEVELING JACKS OR AIR SUSPENSION TO SUPPORT VEHICLE WHILE UNDER VEHICLE OR CHANGING TIRES. VEHICLE MAY DROP AND/OR MOVE FORWARD OR BACKWARD WITHOUT WARNING CAUSING INJURY OR DEATH.

KEEP ALL PEOPLE CLEAR OF VEHICLE WHILE LEVELING SYSTEM AND ROOM EXTENSION ARE BEING OPERATED.

NEVER PLACE HANDS OR OTHER PARTS OF THE BODY NEAR HYDRAULIC LEAKS. OIL MAY PENETRATE SKIN CAUSING INJURY OR DEATH.

WEAR SAFETY GLASSES WHEN INSPECTING OR SERVICING THE SYSTEM TO PROTECT EYES FROM DIRT, METAL CHIPS, OIL LEAKS, ETC. FOLLOW ALL OTHER APPLICABLE SHOP SAFETY PRACTICES.

IMPORTANT: IF COACH IS EQUIPPED WITH A ROOM EXTENSION, READ ROOM EXTENSION SECTION BEFORE OPERATING LEVELING SYSTEM.

HOW TO OBTAIN WARRANTY SERVICE

THIS IS NOT TO BE INTERPRETED AS A STATEMENT OF WARRANTY

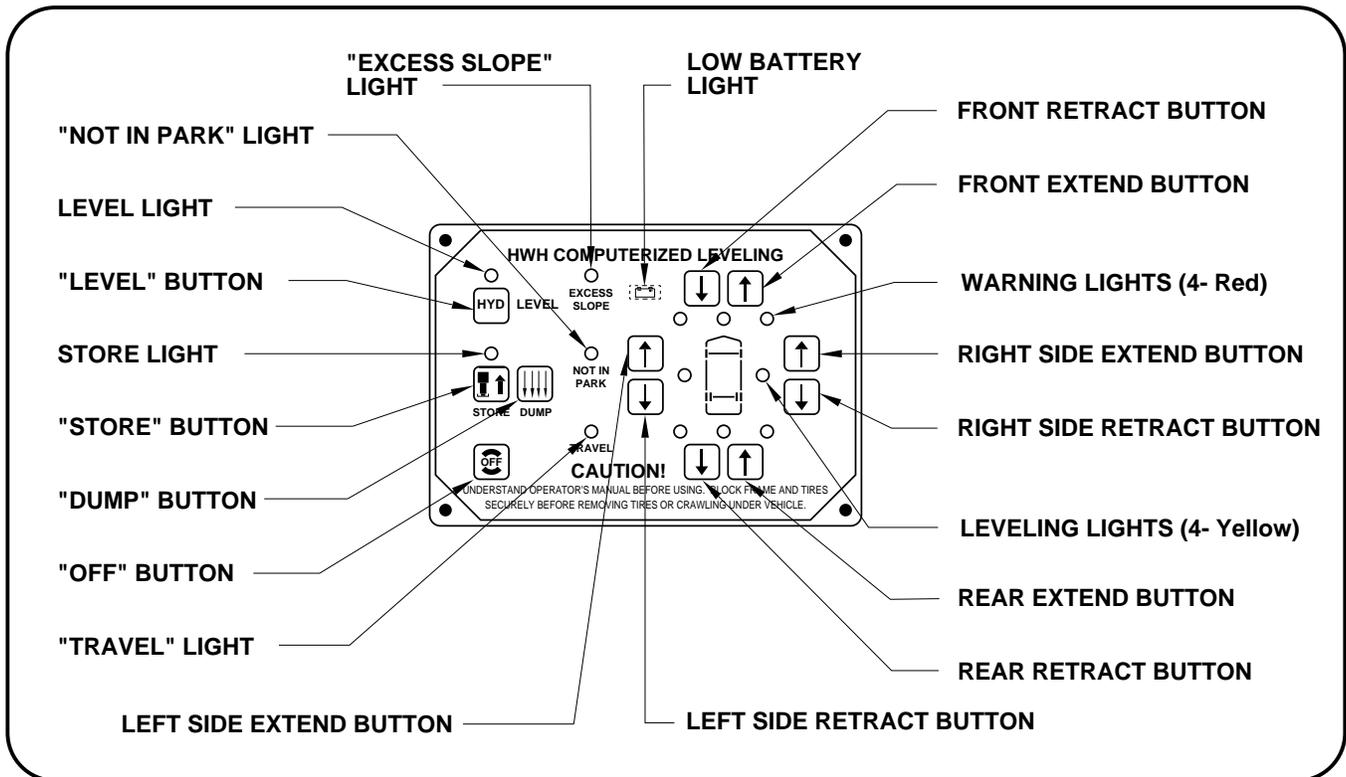
HWH CORPORATION strives to maintain the highest level of customer satisfaction. Therefore, if you discover a defect or problem, please do the following:

FIRST: Notify the dealership where you purchased the vehicle or had the leveling system installed. Dealership management people are in the best position to resolve the problem quickly. If the dealer has difficulty solving the problem, he should immediately contact the Customer Service Department, at HWH CORPORATION.

SECOND: If your dealer cannot or will not solve the problem, notify the Customer Service Department:
HWH CORPORATION 2096 Moscow Rd. Moscow IA. 52760
(563) 724-3396 OR (800) 321-3494. Give your name and address, coach manufacturer and model year, date the coach was purchased, or the date of system installation,

description of the problem, and where you can be reached during business hours (8:00 a.m. till 5:00 p.m. c.s.t.). HWH CORPORATION personnel will contact you to determine whether or not your claim is valid. If it is, HWH CORPORATION will authorize repair or replacement of the defective part, either by appointment at the factory or by the authorization of an independent service facility, to be determined by HWH CORPORATION. All warranty repairs must be performed by an independent service facility authorized by HWH CORPORATION, or at the HWH CORPORATION factory, unless prior written approval has been obtained from proper HWH CORPORATION personnel.

CONTROL IDENTIFICATION



CONTROL FUNCTIONS

CONTROL BUTTONS

"OFF" BUTTON: Push the "OFF" button to stop hydraulic operation.

"LEVEL" BUTTON: This is the on button and automatic operation button. The on indicator light is above the "HYD" button.

"STORE" BUTTON: The store indicator light is above the "STORE" button. This button is used to automatically retract the jacks.

"DUMP" BUTTON: This is a manual button for dumping air from the vehicle suspension. See MANUAL AIR DUMP Section.

EXTEND BUTTONS (UP ARROWS): These buttons will extend their respective jack pairs to lift the vehicle.

RETRACT BUTTONS (DOWN ARROWS): These buttons will retract their respective jack pairs to lower the vehicle.

INDICATOR LIGHTS

LEVELING LIGHTS : The four yellow indicating lights are level sensing indicators. When a yellow light is on, it indicates that its side, end, or corner of the vehicle is low. No more than two lights should be on at the same time.

WARNING LIGHTS: The four red lights surrounding the yellow level indicators are jacks down WARNING lights. They are functional only when the ignition is in the "ON" or "ACC" position, the system is on, and the jacks are extended 2 or more inches.

"EXCESS SLOPE" LIGHT: This indicator will light when the leveling system cannot level the vehicle.

"NOT IN PARK/BRAKE" LIGHT: This indicator will light when the panel is on and the hand/auto brake is not set.

"TRAVEL" LIGHT: This indicator light will be on when the ignition is on, when the jacks are retracted and there are no red WARNING lights on.

LOW BATTERY LIGHT: This indicator will be on when the controller senses low voltage.

MASTER "JACKS DOWN" WARNING LIGHT: This is a light mounted in the dash separate from the touch panel. It will be on when any one or more jacks are extended and the ignition is "ON".

BUZZER: This is a jacks down warning. It will sound if the master "JACKS DOWN" warning light is on.

OPERATING PROCEDURES

GENERAL INSTRUCTIONS

If parking on soft ground or asphalt paving, wood blocks or pads must be placed under the jacks.

Press the "OFF" button and turn the ignition switch "OFF" at any time to stop the operation of the system.

Any time a hydraulic leveling process is interrupted, retract the jacks according to the JACK RETRACTION Section and then restart the leveling process.

If the "LOW BATTERY" indicator is on, the system should be checked. Battery voltage should be checked, also all connections should be checked.

If the hand/auto brake is not set when the "HYD" button is pressed, the "NOT IN PARK/BRAKE" light will come on and the system will not operate.

CAUTION: DO NOT MOVE THE VEHICLE IF A WARNING LIGHT OR BUZZER IS ON.

MANUAL AIR DUMP

The "DUMP" button on the leveling system control panel is used to manually dump air from the vehicles suspension system. This will lower the vehicle. The "DUMP" button will work if the ignition is on and the leveling system is off, if the park brake is set.

Push and release the "DUMP" button. This will shift the air valves into the dump position. The air will completely exhaust from the suspension air bags.

To return the vehicle to ride height, the ignition must be on and the park brake must be released.

PREPARATION FOR TRAVEL

Before traveling, the red jack warning lights must be off and the "TRAVEL" light must be on. If lights are not correct for travel, retract jack as described in the JACK RETRACTION Section.

If the jacks are retracted but a red "WARNING" light is lit or the green "TRAVEL" light is not lit, the system needs to be serviced.

The suspension air bags should be inflated and the vehicle should be at the proper ride height before traveling.

CAUTION: DO NOT MOVE THE VEHICLE WHILE THE LEVELING JACKS ARE STILL IN CONTACT WITH THE GROUND

OR IN THE EXTENDED POSITION. THIS VEHICLE IS EQUIPPED WITH STRAIGHT-ACTING JACKS. MOVING THE VEHICLE WITH THE LEVELING JACKS EXTENDED CAN CAUSE SEVERE DAMAGE TO THE JACKS AND OR THE VEHICLE AND CREATE A DRIVING HAZARD. DO NOT RELY SOLELY UPON WARNING LIGHTS. IT IS THE OPERATORS RESPONSIBILITY TO CHECK THAT ALL JACKS ARE FULLY RETRACTED INTO THE STORE/TRAVEL POSITION AND THE VEHICLE IS AT THE PROPER RIDE HEIGHT FOR TRAVELING.

If the jacks cannot be retracted according to the JACK RETRACTION Section, retract the jacks according to the MANUAL JACK RETRACTION Section. The system should then be checked.

ROOM EXTENSION PROCEDURES

IMPORTANT: If the vehicle is equipped with a room extension read this section carefully.

If the vehicle is equipped with kick-down jacks, the wheels MUST be blocked securely. Do NOT operate any room extension until the leveling and stabilizing procedure is complete. Do NOT retract the leveling system until all room extensions are retracted. NEVER operate the leveling system when any room extensions are extended.

Refer to the vehicle owners manual for proper operation of room extensions.

IMPORTANT: Do not use a room extension support when the vehicle is supported by the leveling system.

OPERATING PROCEDURES

AUTOMATIC HYDRAULIC LEVELING

1. Place transmission in the recommended position for parking vehicle and set parking brake. Turn the coach engine off. Turn the ignition to the "ACCESSORY" position.

2. Press the "HYD" button to enter the hydraulic operation mode. The "HYD" indicator light will glow steady.

3. At this time, the operator may want to check the jacks and place pads under the jacks if the ground will not support the vehicle.

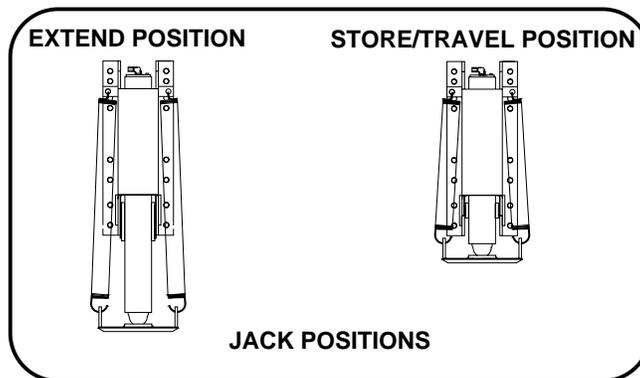
4. Press the "HYD" button a second time. The "HYD" indicator light will start to flash. The system will begin to dump air from the vehicle suspension. After approximately 25 seconds, the system will automatically extend the jacks to level the vehicle and then extend any remaining jacks until they touch the ground.

After the system has finished leveling and stabilizing, it will automatically shut off.

EXCESS SLOPE SITUATION: In the event the jacks are unable to level the coach, the "EXCESS SLOPE" indicator light will come on. The pump will shut off. One or two yellow leveling indicator lights will remain on. The "HYD" indicator light will continue to blink for 2 minutes, then the system will shut off. The system will NOT stabilize the vehicle if the "EXCESS SLOPE" light comes on. Store the jacks according to the JACK RETRACTION Section. Move the vehicle to a more level position or level the vehicle as close as possible according to the MANUAL HYDRAULIC OPERATION Section.

5. Turn the ignition switch to the "OFF" position.

JACK RETRACTION



CAUTION: THE OPERATOR MUST BE SURE THAT THERE ARE NO OBJECTS UNDER THE VEHICLE AND THAT ALL PEOPLE ARE CLEAR OF THE VEHICLE.

1. Start the engine to build air pressure in the suspension system. Push the "HYD" button and store the jacks immediately.

2. Press the "STORE" button. The store indicator light will flash. As each jack retracts, its red WARNING light will go out. The system will automatically shut down six minutes after the four individual red "WARNING" lights are out. If any one red "WARNING" light does not go out, the system will continue to store for thirty minutes, then shut down regardless of the "WARNING" lights condition.

NOTE: When the "STORE" button is pushed, the air valves will shift to the travel position and the vehicle will begin to return to ride height.

IMPORTANT: DO NOT interrupt power to the leveling system while the "STORE" indicator light is blinking. DO NOT push the "OFF" button or turn the ignition key. The system must be allowed to completely finish the STORE mode.

CAUTION: DO NOT MOVE THE VEHICLE WHILE THE LEVELING JACKS ARE STILL IN CONTACT WITH THE GROUND OR IN THE EXTEND POSITION. THIS VEHICLE IS EQUIPPED WITH STRAIGHT-ACTING JACKS. MOVING THE VEHICLE WITH THE LEVELING JACKS EXTENDED CAN CAUSE SEVERE DAMAGE TO THE JACKS AND OR THE VEHICLE AND CREATE A DRIVING HAZARD. DO NOT RELY SOLELY UPON WARNING LIGHTS. IT IS THE OPERATOR'S RESPONSIBILITY TO CHECK THAT ALL JACKS ARE FULLY RETRACTED INTO THE STORE/TRAVEL POSITION AND THE VEHICLE IS AT THE PROPER RIDE HEIGHT.

3. The vehicle can be moved as soon as the red warning lights are out, the green "TRAVEL" light is on, and the suspension air bags are inflated, and the vehicle has returned to the proper ride height, providing the jacks are in the STORE/TRAVEL position.

4. If jacks cannot be retracted by the above procedure see MANUAL JACK RETRACTION Section.

OPERATING PROCEDURES

MANUAL HYDRAULIC OPERATION

1. Place transmission in the recommended position for parking the vehicle, and set the parking brake. Turn the vehicle engine off. Turn the ignition to the "ACCESSORY" position.
2. Press the "I" button. The indicator light will glow steady.
3. Place pads under the jack feet if the ground will not support the vehicle on the jacks.
4. Press the "DUMP" button. The air will exhaust from the suspension system.
5. The vehicle may be leveled using the manual EXTEND buttons on the right half of the panel. If a yellow LEVEL sensing

light is on, that side or end of the vehicle is low. Jacks will extend (or retract) in pairs to raise (or lower) a side or end of the vehicle. Any jack not used for leveling can be extended to the ground. This provides additional stability against wind and activity in the vehicle.

IMPORTANT: Do not continue to push a EXTEND button for more than ten seconds after that pair of jacks are fully extended.

6. When leveling is completed, push the "OFF" button on the leveling panel and turn the ignition switch to the "OFF" position.

MANUAL JACK RETRACTION

NOTE: Use the valve release "T" handles for retracting only if the "STORE" button on the control panel will not retract the jacks for travel.

CAUTION: KEEP AWAY FROM THE WHEELS, DO NOT CRAWL UNDER THE VEHICLE, KEEP A SAFE DISTANCE IN FRONT AND REAR OF VEHICLE. THE VEHICLE MAY DROP AND/OR MOVE FORWARD OR BACKWARD WITHOUT WARNING AS THE VALVE RELEASE IS OPERATED.

1. Locate the 4 valve release "T" handles on the solenoid valves. The solenoid valves are located on the pump/valve assembly.
2. Allow clearance for vehicle to lower.
3. Retract the rear jacks by opening the two outer valves. Slowly turn the "T" handles counterclockwise. The handles may turn

easily at first, but as an internal spring is compressed, turning may become more difficult. The valves need only to be opened enough to retract the jack.

4. Retract the front jacks by opening the two center valves as described in Step 3.
5. Check that all four jacks are now retracted.
6. Close the valves by turning the release handles clockwise.

Once the internal spring tension has been released, the handles will turn free for several turns. Once the "T" handles are snug, DO NOT tighten the handles past this point as internal damage may occur to the solenoid.

7. The system should now be repaired before using again.

MAINTENANCE

OIL LEVEL

It is important that the four leveling jacks are fully retracted before checking the hydraulic oil level. To check the oil supply, remove the breather cap from the top of the hydraulic oil reservoir. The oil level should be approximately one inch below the top of the reservoir when adequately filled.

FLUID: HWH Specialty Hydraulic Oil is recommended. In an emergency Dexron automatic transmission fluid can be used.
NOTE: Dexron automatic transmission fluid contains red dye and can cause staining should a leak occur. **DO NOT USE** brake fluid or hydraulic jack fluid. Use of these can damage seals.

ELECTRICAL SYSTEM

The batteries should be in good condition and fully charged. Weak batteries can cause erratic operation. Battery cable terminals and battery posts and connections should be kept clean.

All electrical connections, especially ground connections, should be clean, tight, free from corrosion and protected from weathering.

UNUSUAL CONDITIONS

If driving conditions are unusually muddy, the jacks may become caked or clogged with mud. This condition may hamper the proper operation of the leveling system. This problem may be prevented or remedied by cleaning off each leveling jack if they become excessively muddy.

Do not move the vehicle while the leveling jacks are still in contact with ground. Retract the jacks according to the "JACK RETRACTION" section and then visually check to see if the leveling jacks have returned to the STORE/TRAVEL position.

In wet or icy weather leveling jacks may become encrusted with ice. This may cause the leveling system to function improperly. To eliminate this problem, periodically check the leveling jacks and break loose any ice which may be causing improper operation.

NOTE: All major components of the system can be replaced with rebuilt parts or can be sent to HWH CORPORATION to be rebuilt, when the system is out of warranty.

OPERATIONAL CHECK

Review the operator manual and run the system in the automatic and manual mode. Note any abnormal operation.

Check that all lights work according to the INDICATOR LIGHT section. Correct function of the four red WARNING lights is essential to the correct operation of the system.

Check that the vehicle is level when all the yellow LEVEL indicator lights are out.

NOTE: The level sensing unit has an accuracy tolerance of + or - 1 inch side to side, and + or - 5.4 inches front to rear on a 36 foot vehicle.

If the red LOW BATTERY indicator light comes on, the electrical system should be checked. If the light comes on, the operation of the system is not interrupted, but low voltage can cause erratic operation or damage components. Contact your dealer or HWH CORPORATION for assistance.

Check the air dump system by using the manual "DUMP" button according to the MANUAL AIR DUMP section. If the system will not dump air or return to the proper ride height, contact your dealer or HWH CORPORATION.

Review the JACK RETRACTION section.

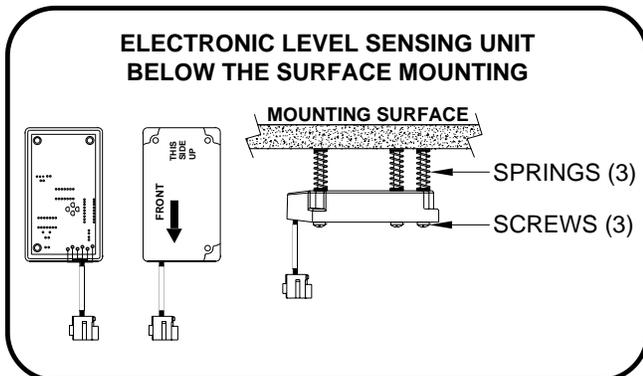
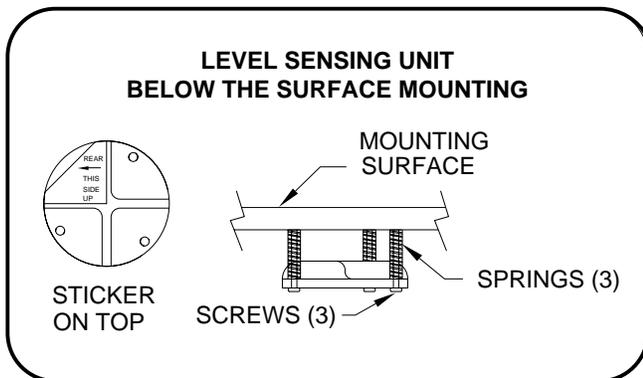
Make sure the jacks will fully retract to the store position. Jacks should not interfere with any part of the vehicle when in the store position.

With the jacks extended, check that the jacks can be retracted using the "T" handles on the solenoid valves. Refer to the MANUAL JACK RETRACTION section.

MAINTENANCE

LEVEL SENSING UNIT ADJUSTMENT

Level the vehicle by placing a circular bubble level in the center of the freezer floor or location within the vehicle that is to be level. With the vehicle level, adjust the sensing unit until all yellow lights are off. This is done by drawing up the corresponding screw if the sensing unit is mounted below the surface as shown or backing out the corresponding screw if the sensing unit is mounted above the surface. Bump the sensing unit to see that it is settled tight against all three screw heads and still indicates that the unit is level.



"NOT IN PARK/BRAKE" CHECK

CAUTION: WHEN MAKING THIS CHECK, BLOCK THE VEHICLES WHEELS SECURELY SO THE VEHICLE CANNOT ROLL FORWARD OR BACKWARD.

Set the park brake. Switch the ignition to "ACCESSORY" or "ON" position. Press the "I" button one time. Release the parking brake and confirm that the "NOT IN PARK/BRAKE" indicator light comes on. Reset the parking brake. The "NOT IN PARK/BRAKE" indicator light should go out. Switch the ignition to "OFF".

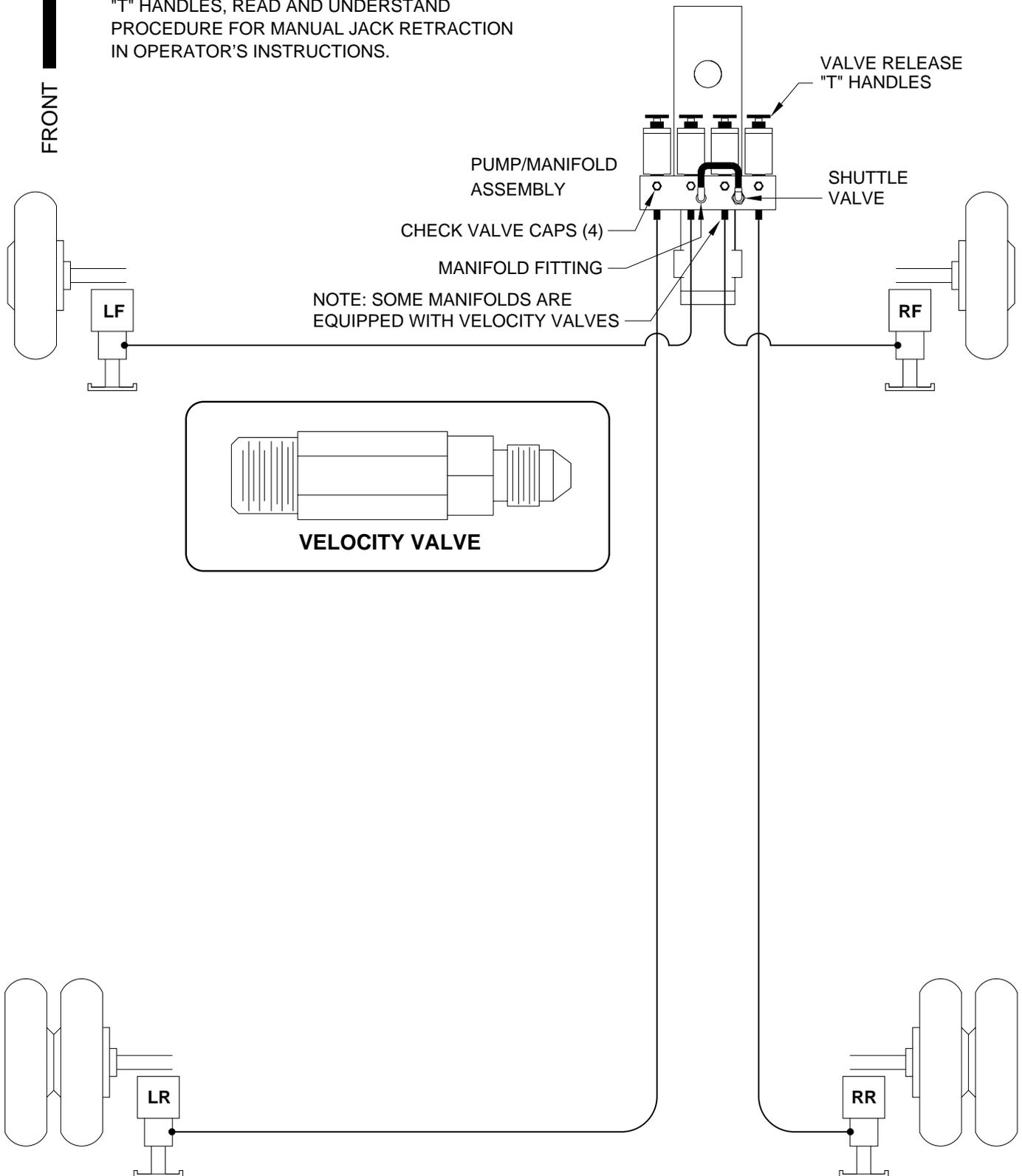
NOTE: If any of the previous checks or inspections reveal a problem or if there are other problems or questions, consult a qualified RV repair center, your vehicle or coach manufacturer, or HWH CORPORATION for service or repair.

HYDRAULIC LINE CONNECTION DIAGRAM LEVELING SYSTEM



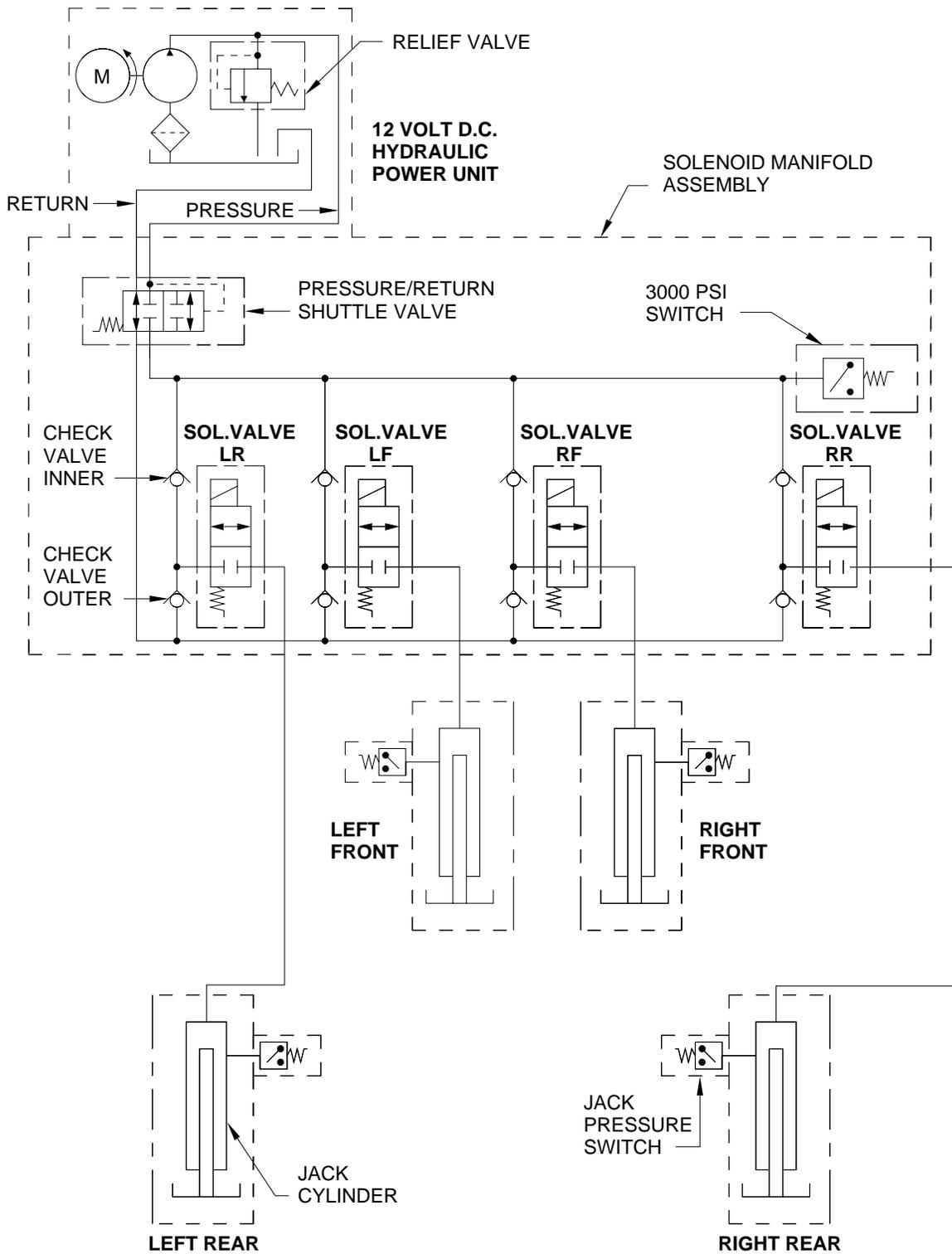
FRONT

NOTE: BEFORE OPERATING VALVE RELEASE "T" HANDLES, READ AND UNDERSTAND PROCEDURE FOR MANUAL JACK RETRACTION IN OPERATOR'S INSTRUCTIONS.



HYDRAULIC SCHEMATIC

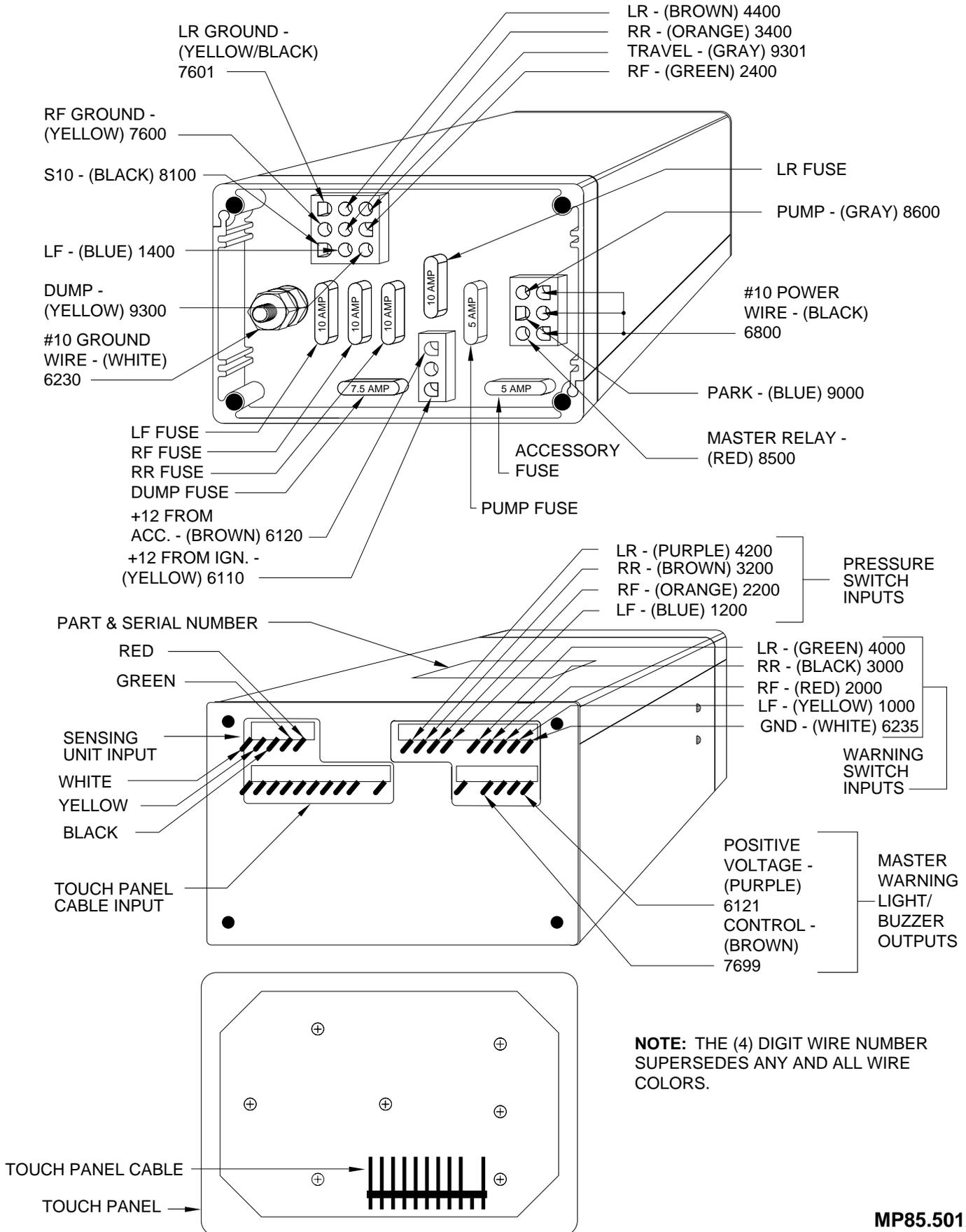
BI-AXIS LEVELING WITH STRAIGHT-ACTING JACKS



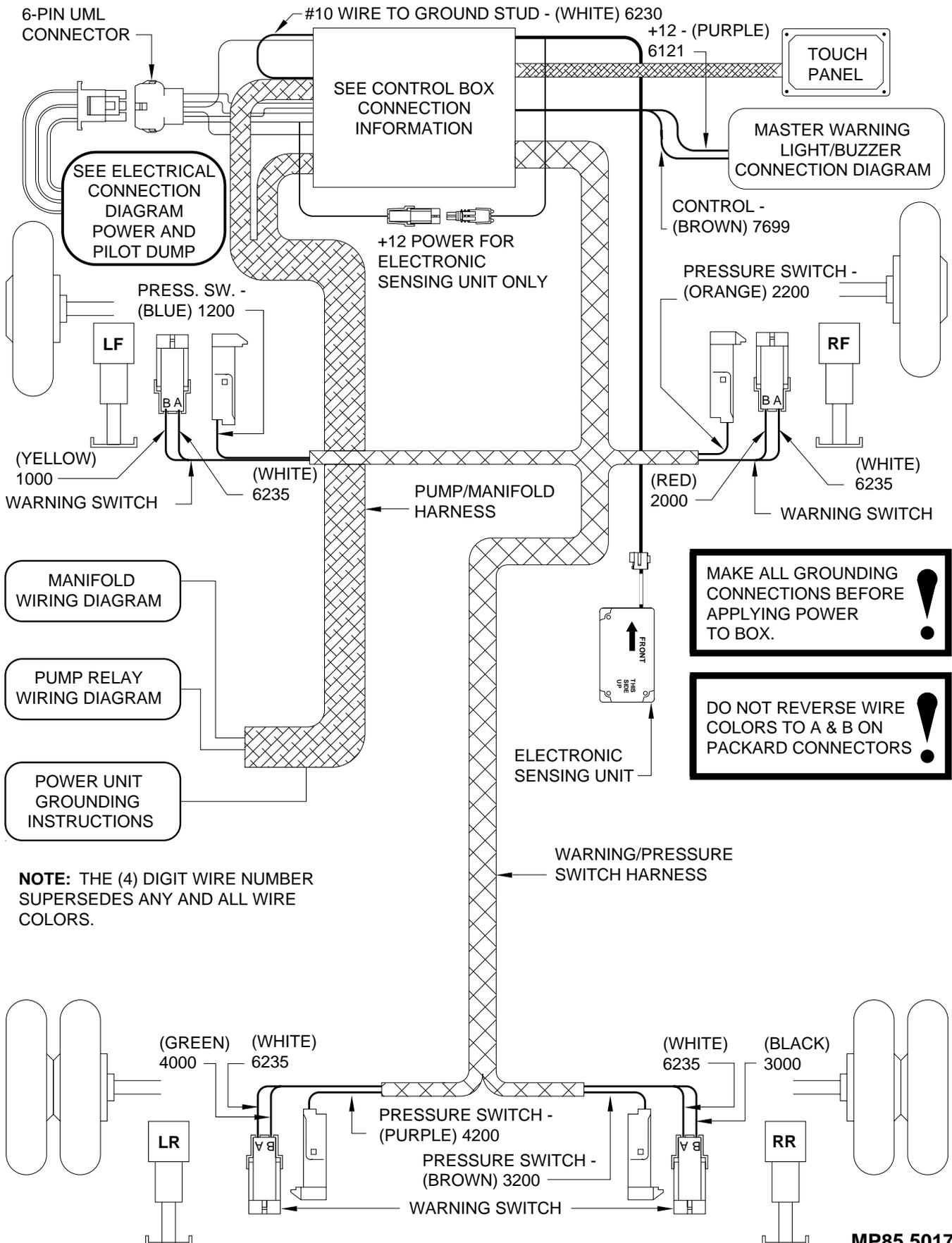
CONNECTION INFORMATION

610 SERIES LEVELING SYSTEMS

WITH PILOT AIR DUMP

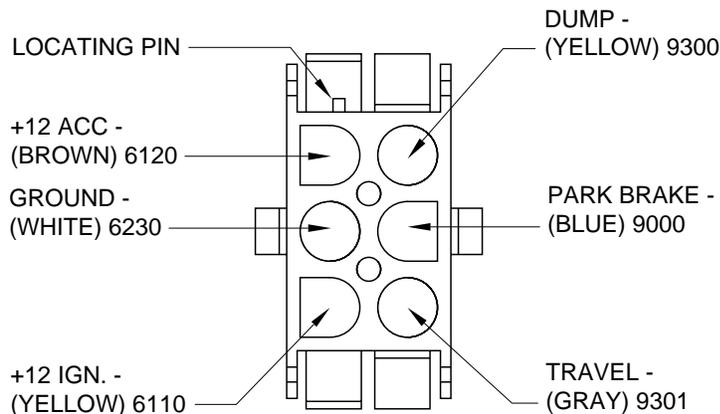
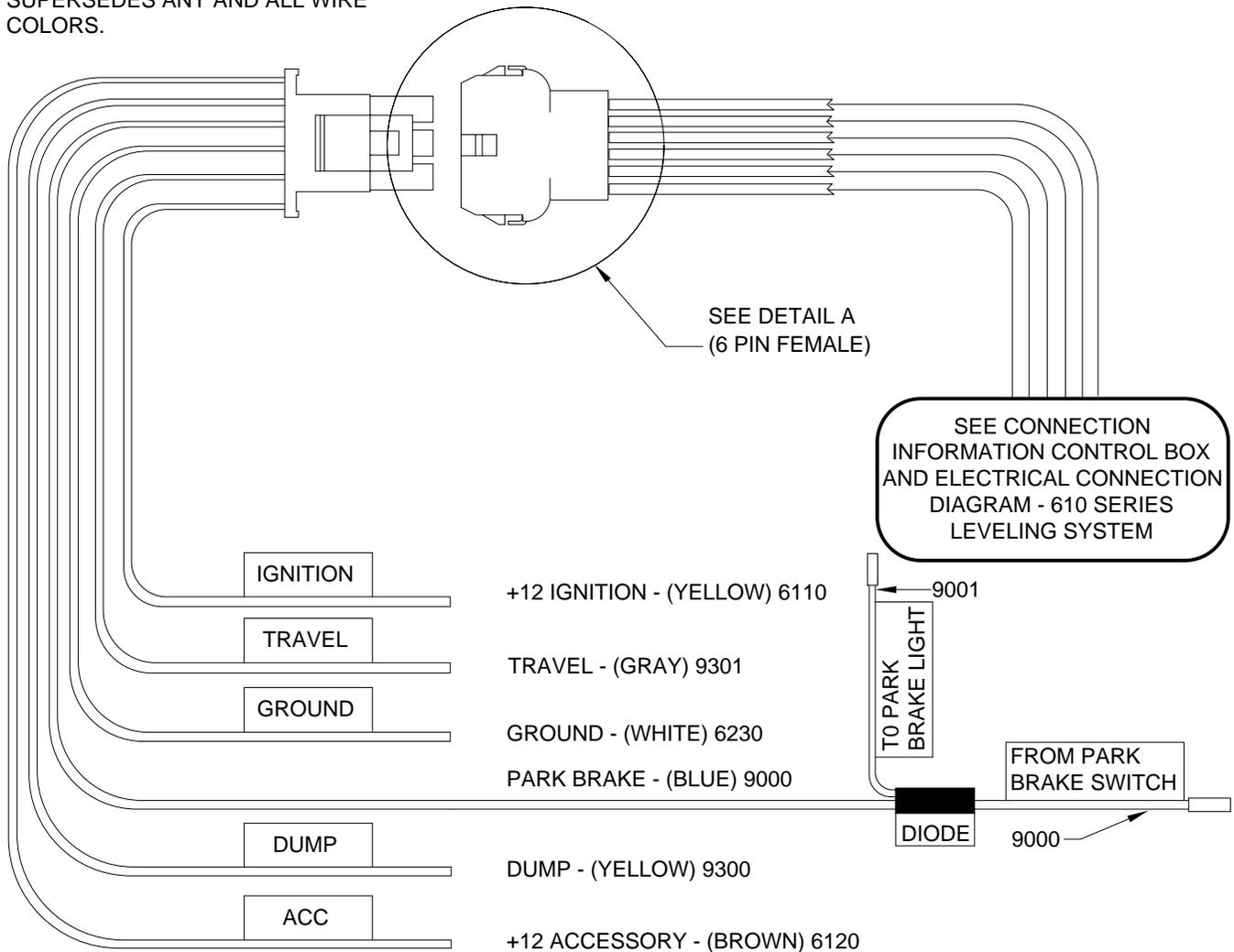


ELECTRICAL CONNECTION DIAGRAM 610 SERIES LEVELING SYSTEMS WITH PILOT AIR DUMP



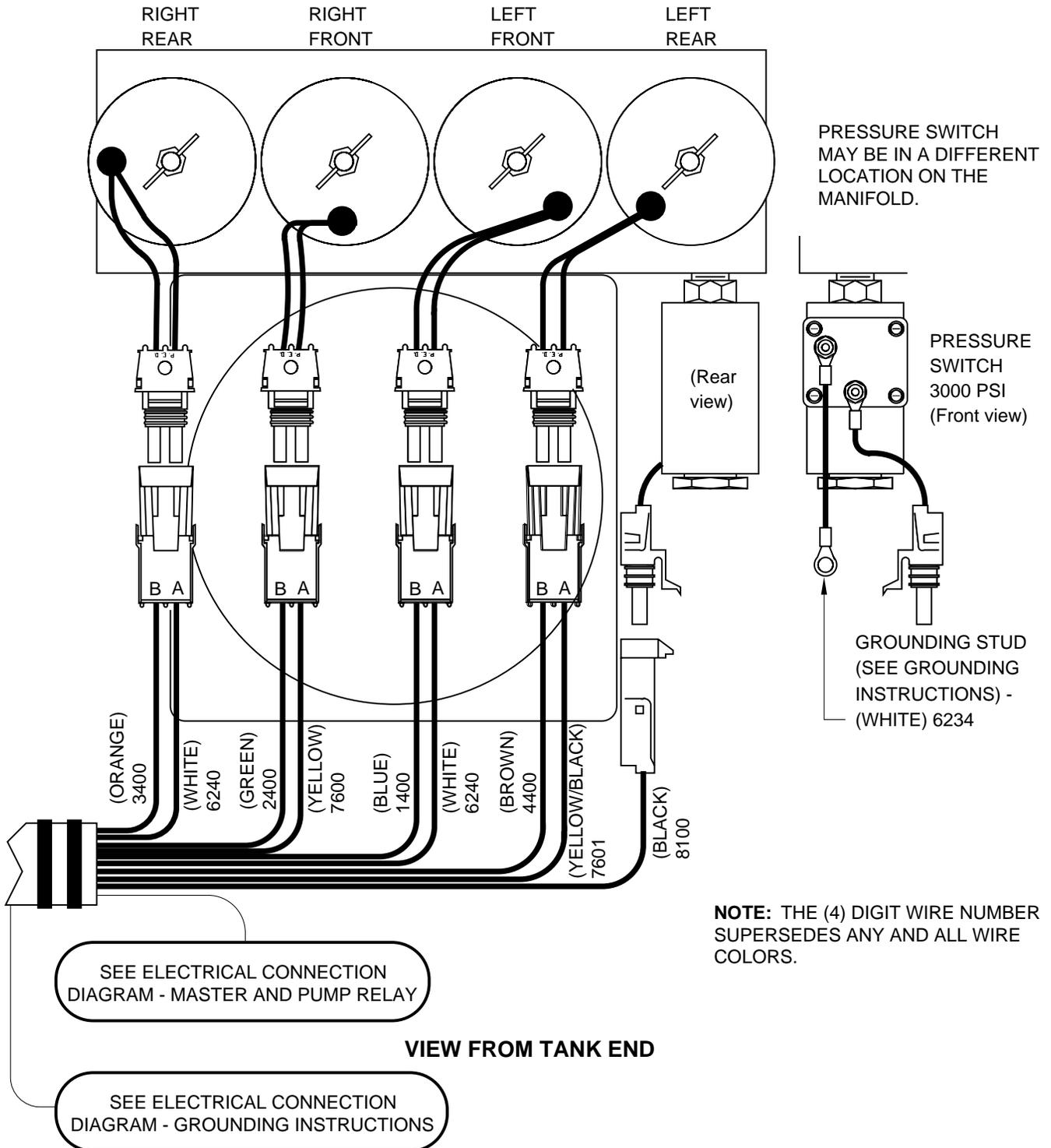
ELECTRICAL CONNECTION DIAGRAM POWER AND PILOT DUMP

NOTE: THE (4) DIGIT WIRE NUMBER
SUPERSEDES ANY AND ALL WIRE
COLORS.



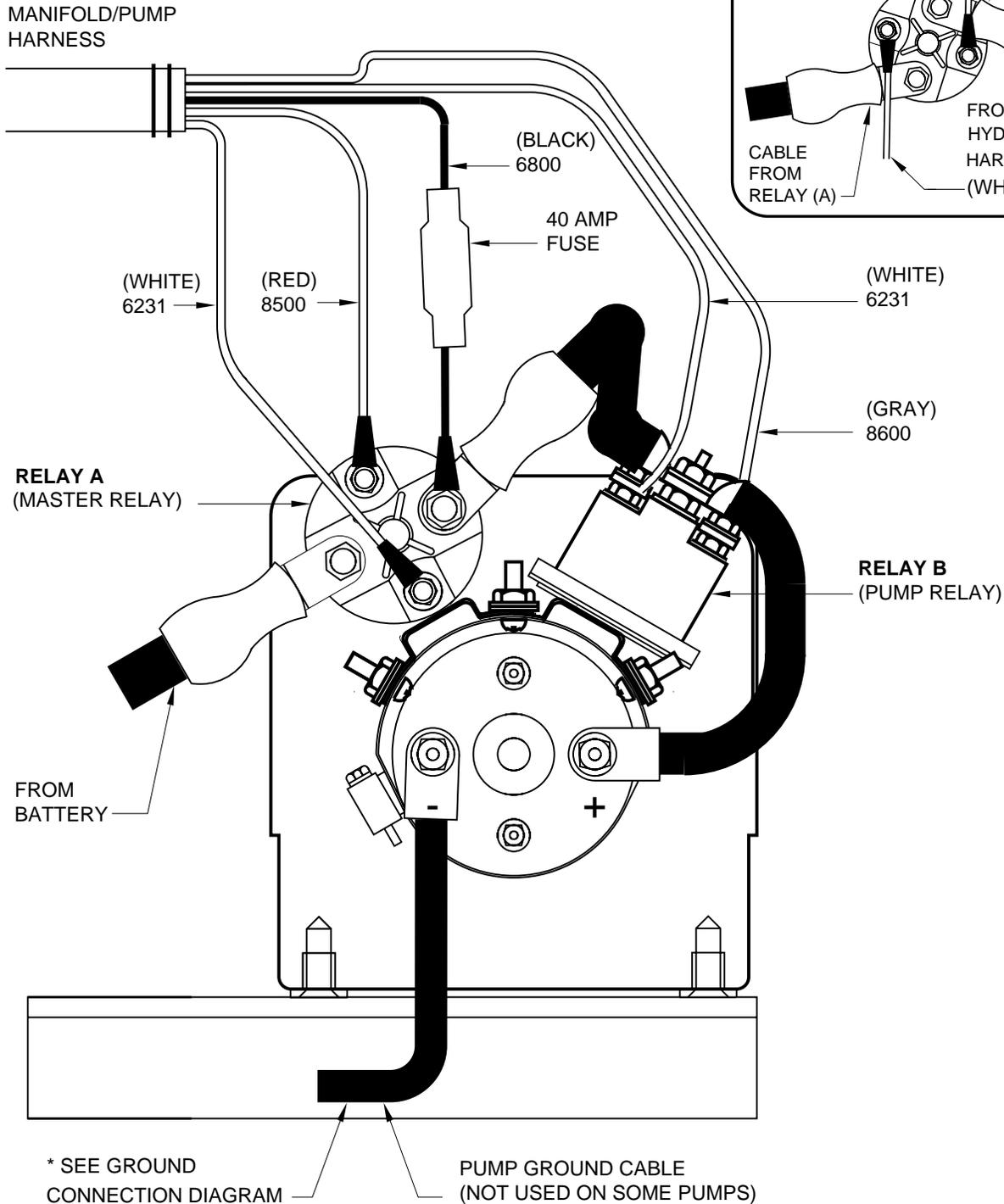
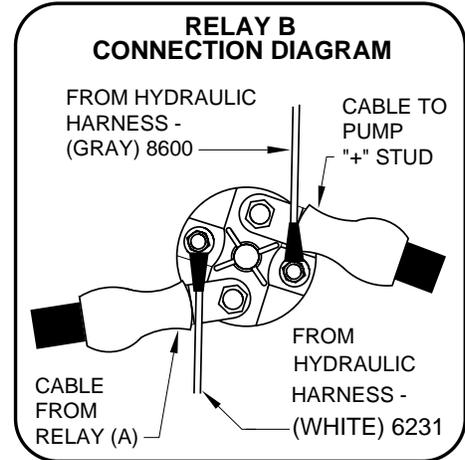
WIRING DIAGRAM MANIFOLD FOR 610 SERIES LEVELING SYSTEMS

NOTE: ROOM EXTENSION MANIFOLD NOT SHOWN.



ELECTRICAL CONNECTION DIAGRAM MASTER AND PUMP RELAY FOR 610 SERIES LEVELING SYSTEMS

NOTE: THE (4) DIGIT WIRE NUMBER SUPERSEDES ANY AND ALL WIRE COLORS.



ELECTRICAL CONNECTION DIAGRAM

POWER UNIT/HARNESS GROUNDING INSTRUCTIONS

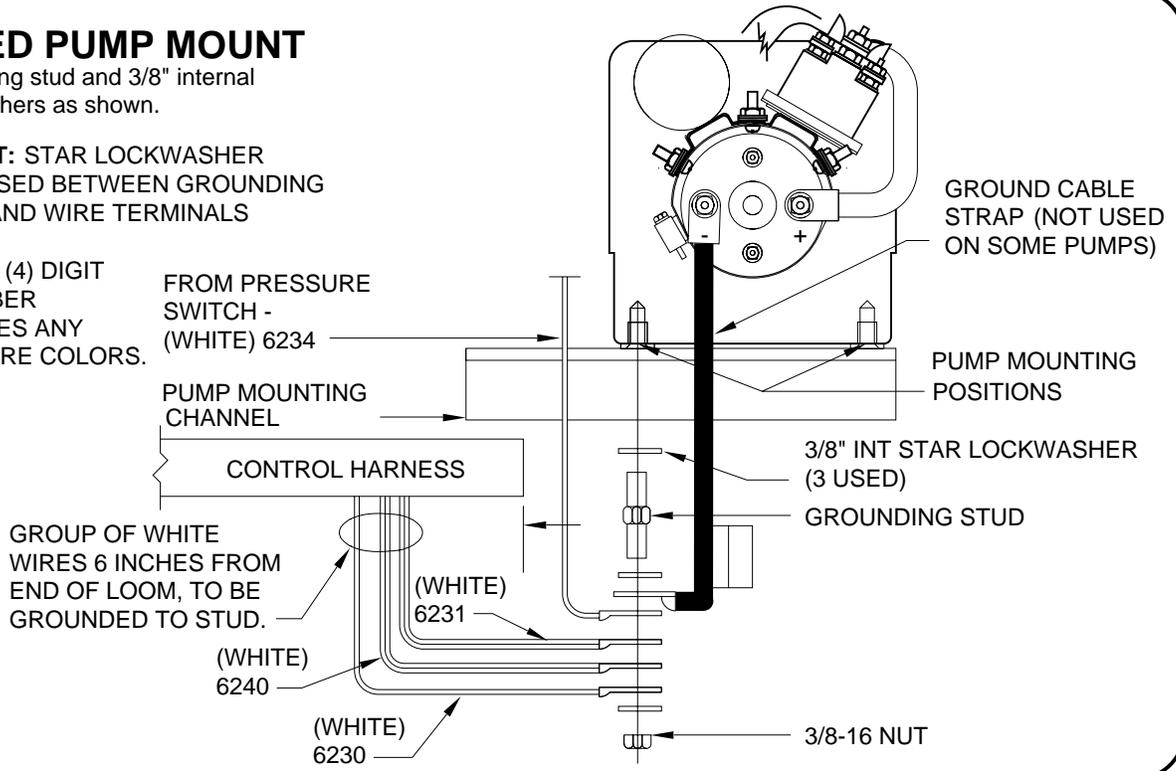
610 SERIES LEVELING SYSTEMS

WELDED PUMP MOUNT

Use grounding stud and 3/8" internal star lockwashers as shown.

IMPORTANT: STAR LOCKWASHER MUST BE USED BETWEEN GROUNDING SURFACE AND WIRE TERMINALS

NOTE: THE (4) DIGIT WIRE NUMBER SUPERSEDES ANY AND ALL WIRE COLORS.

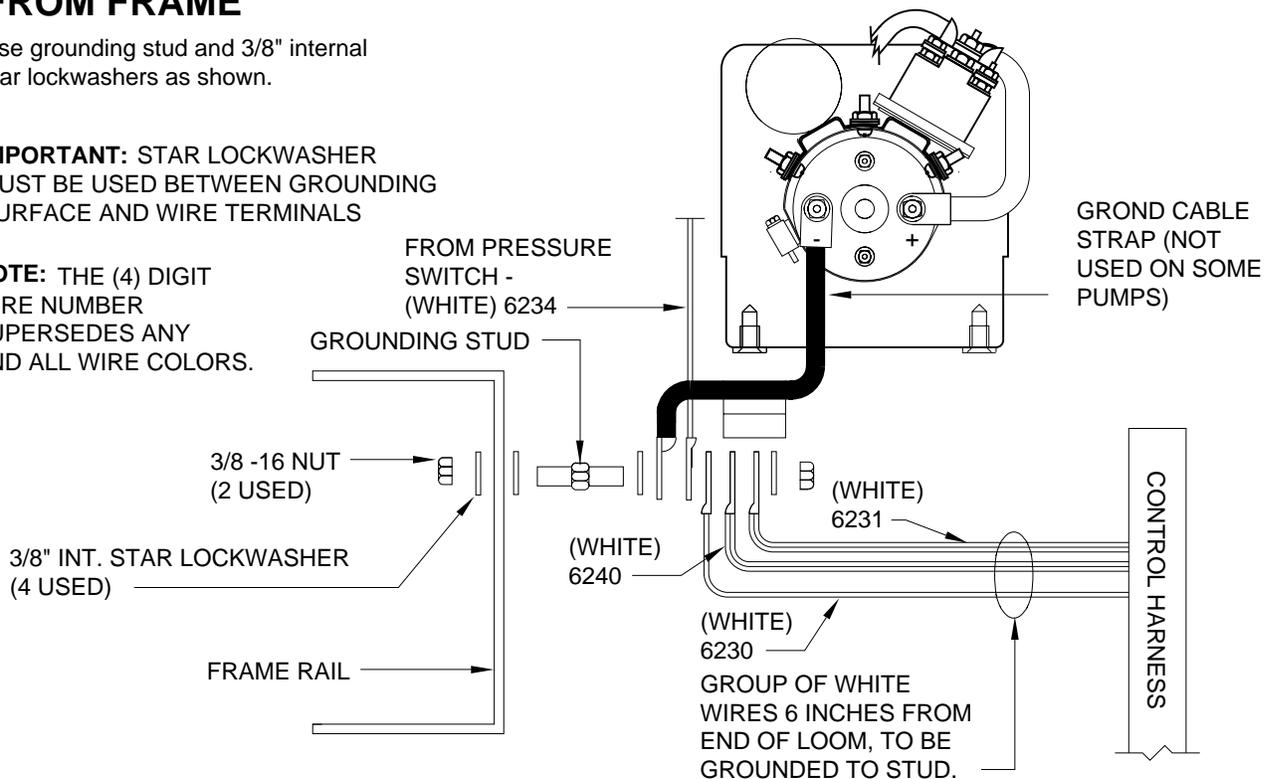


PUMP MOUNTED REMOTE FROM FRAME

Use grounding stud and 3/8" internal star lockwashers as shown.

IMPORTANT: STAR LOCKWASHER MUST BE USED BETWEEN GROUNDING SURFACE AND WIRE TERMINALS

NOTE: THE (4) DIGIT WIRE NUMBER SUPERSEDES ANY AND ALL WIRE COLORS.



MASTER WARNING LIGHT/BUZZER CONNECTION DIAGRAM 610 SERIES LEVELING SYSTEM

NOTE: THE (4) DIGIT WIRE NUMBER
SUPERSEDES ANY AND ALL WIRE COLORS.

THE BUZZER AND LIGHT CONNECTIONS ARE LABELED.

SEE CONTROL BOX
CONNECTION
DIAGRAM

