



**READ  
INSTRUCTIONS  
THOROUGHLY  
BEFORE  
PROCEEDING**

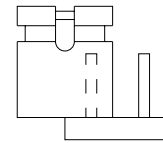
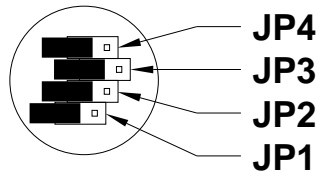
# INSTRUCTION SHEET - JUMPER PLACEMENT FOR 325 AND 625 AFTER MARKET INSTALLATIONS OR ELECTRONIC SENSING UNIT REPLACEMENT

**IMPORTANT: 325 AND 625 ELECTRONIC SENSING UNITS USED IN AFTER MARKET INSTALLATIONS OR REPLACEMENT SITUATIONS ARE PROGRAMMABLE. DURING INSTALLATION OF A SYSTEM OR REPLACEMENT OF AN ELECTRONIC SENSING UNIT DO NOT ASSUME THAT THE SENSING UNIT JUMPERS ARE PRE-SET. THE MOUNTED ORIENTATION OF THE CONTROL BOX ASSEMBLY AND THE SUSPENSION TYPE MUST BE ESTABLISHED IN ORDER TO SET THE JUMPERS AS NEEDED TO PROGRAM THE SENSING UNIT TO THE COACH.**

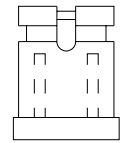
## JP1 AND JP2 - CONTROL BOX ORIENTATION (Page 1 of 2)

MOVE JUMPERS JP1 AND JP2 ACCORDING TO THE ORIENTATION OF THE CONTROL BOX. USE THE DRAWINGS PROVIDED TO DETERMINE WHICH APPLICATION IS FOR THE ORIENTATION OF YOUR CONTROL BOX.

FOR SHIPPING PURPOSES THE (4) JUMPERS ARE SLID ONTO ONE SIDE OF JP1 THROUGH JP4. MOVE ONLY THE JUMPERS NEEDED TO DETERMINE ORIENTATION AND SUSPENSION. LEAVING THE REMAINING JUMPERS AS THEY ARE SHIPPED WILL NOT CAUSE PROBLEMS.



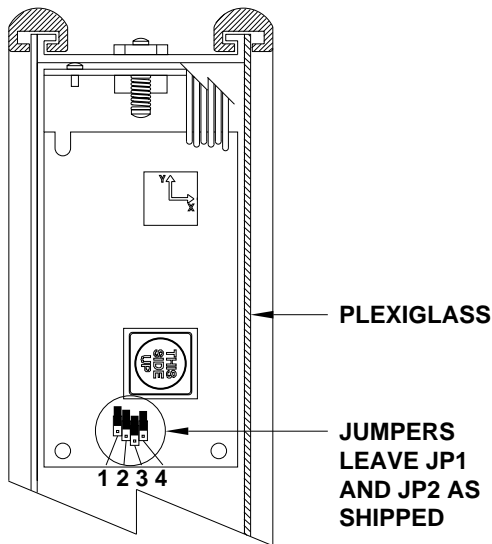
SHIPPED POSITION



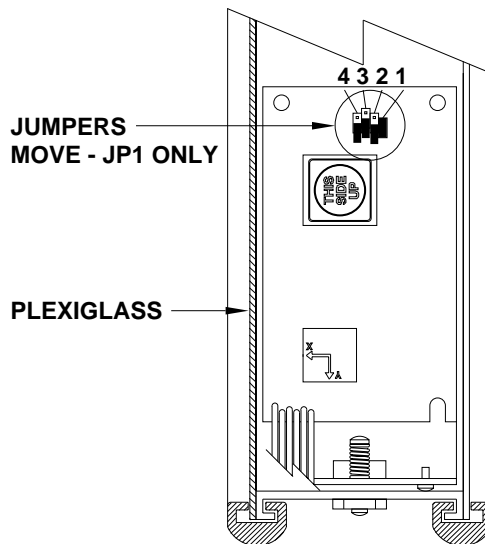
MOVED POSITION

THE FOLLOWING DRAWINGS SHOW THE SENSING UNIT, INSIDE THE CONTROL BOX, AS VIEWED WHEN LOOKING DOWN FROM THE TOP OF THE CONTROL BOX. REMOVE THE RUBBER RING AND PLASTIC COVER ONLY IF NEEDED. THE RING AND COVER MUST BE REINSTALLED.

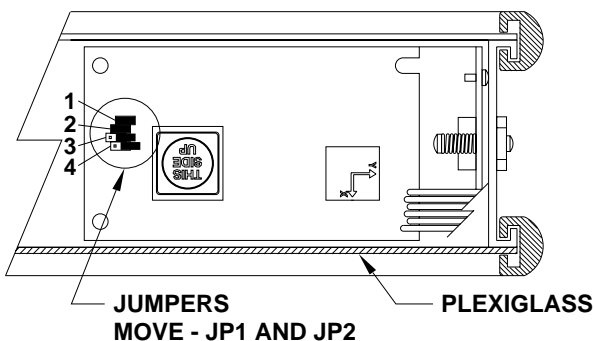
FRONT OF VEHICLE



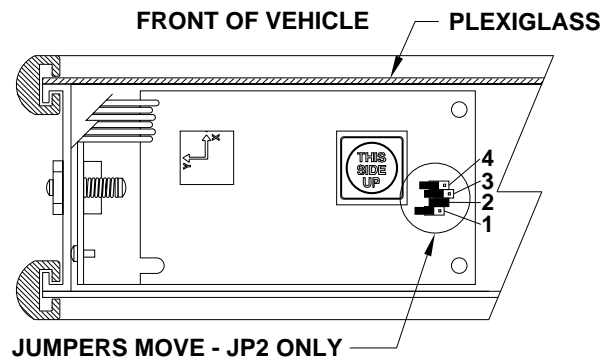
FRONT OF VEHICLE



FRONT OF VEHICLE



FRONT OF VEHICLE



**NOTE: AFTER MOVING THE JUMPERS, REMOVE AND REAPPLY +12 POWER FOR THE CONTROL BOX. THIS WILL "RE-BOOT" THE SENSING UNIT.**

**ML31215/MI15.100A  
17SEP07**



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### JP3 AND JP4 - CONTROL SUSPENSION TYPE (Page 2 of 2)

MOVE JUMPERS JP3 AND JP4 ACCORDING TO THE TYPE OF SUSPENSION ON THE VEHICLE.

JUMPERS JP3 AND JP4 DETERMINE SUSPENSION TYPE.

**SPRING** - LEAVE JUMPERS JP3 AND JP4 AS SHIPPED.  
NEITHER JUMPER NEEDS TO BE MOVED.

**AIR** - LEAVE JUMPER JP4 AS SHIPPED, MOVE JP3 ONLY.  
DIAGRAM BELOW SHOWS AIR SUSPENSION SETUP.

