## **FINAL CHECK OUT**

## HWH 510 SERIES, COMPUTER-CONTROLLED LEVELING SYSTEM: TOUCH PANEL CONTROLS WITH AIR DUMP

TYPE	DA <sup>-</sup>	TE	
	INSPECTOR		
HIS SYSTEM UNLESS	S FULLY INSTRUCTED ON SY	STEM SAFETY	PROCEDURES
		ОК	REWORK
TRACTED.			
CAL POSITION AND 1) DIMENSION "A" Y NEW VEHICLES CLES WITH OVER	FIGURE 1		
E JACK TO FULLY AL) POSITION (SEE RINGS, STEERING E IF THE JACK IS AVEL POSITION.	9.0 FIGURE 2		
KING OR RUBBING OPERATED. ALSO WIRING TO INSURE R 200 DEG. F.			
OIR BEFORE PRODINE INCH OF THE UST BE FULLY RECOIL LEVEL.  SS THE "I" BUTTON. HE PANEL SHOULD			
	TRACTED.  CAL POSITION AND 1) DIMENSION "A" Y NEW VEHICLES CLES WITH OVER  KINGS, STEERING E IF THE JACK IS EVEL POSITION.  KING OR RUBBING OPERATED. ALSO WIRING TO INSURE E 2000 DEG. F.  COIR BEFORE PRO- DNE INCH OF THE JST BE FULLY RE- COIL LEVEL.  SS THE "I" BUTTON.	HIS SYSTEM UNLESS FULLY INSTRUCTED ON SY  TRACTED.  CAL POSITION AND 1) DIMENSION "A" Y NEW VEHICLES CLES WITH OVER  E JACK TO FULLY AL) POSITION (SEE RINGS, STEERING E IF THE JACK IS AVEL POSITION.  FIGURE 2  KING OR RUBBING OPERATED. ALSO WIRING TO INSURE 2 200 DEG. F.  COIR BEFORE PRO- DINE INCH OF THE JST BE FULLY RE- C OIL LEVEL.  SS THE "I" BUTTON.	OK  TRACTED.  CAL POSITION AND 1) DIMENSION "A" Y NEW VEHICLES CLES WITH OVER FIGURE 1  E JACK TO FULLY L) POSITION (SEE RINGS, STEERING E IF THE JACK IS EVEL POSITION.  FIGURE 2  KING OR RUBBING OPERATED. ALSO WIRING TO INSURE 2 200 DEG. F.  DIR BEFORE PRODING INCH OF THE JST BE FULLY RECOIL LEVEL.  SS THE "I" BUTTON.

		ESS SLOPE"				
HYDRAULIC	"NOT IN PARK" —	ator light	Indicator I	igni		OWER FRONT lanual button
OPERATION Indicator light —	Indicator light			RAISE FRONT Manual button	J	ACK DOWN
JACK STORAGE Indicator light —	"HYDRAULIC" — Button	HYD LEVEL SLOPE	RIZED LEVELING  T  T  T  T  T  T  T  T  T  T  T  T  T	RAISE RIGHT S Manual button	SIDE (	ndicator light 4) red
"DUMP" Button	"STORE" Button	NOT BY STORY DUMP BRANE STORY DESCRIPTION OF THE STORY DESCRIPTION OF THE SECURITY S	DNI UT TO SOURCE STANDARD TREES	LEVEL SENSIN Indicator light	G S	OWER RIGHT SIDE Manual button
"TRAVEL" Indicator light —	"OFF" ——————Button			(4) yellow		RAISE REAR Manual button
RAISE LEFT SIDE Manual button				Manual button		ER LEFT SIDE lal button
					OK	REWORK
AND SET THE PARK	ON IN THE RECOMMEND KING BRAKE. TURN TH JTTON ONE TIME. THE "	HE IGNITION S	WITCH TO "A	CC" OR "ON".		
BRAKE AND CONFIR	AKE" CHECK: LIC OPERATION" INDIC M THAT THE "NOT IN PA G BRAKE. THE "NOT IN	ARK/BRAKE" INI	DICATOR LIGH	IT COMES ON.		
LIGHT SHOULD STAR SHOULD SWING VER' "JACKS DOWN" LIGH WITH IN 3-5 SECONE OPERATION" INDICA	TION:  ITTON A SECOND TIME.  IT TO FLASH. THE PUMITICAL. THE FOUR "JACKHT ON THE DASH SHOUDS AFTER ALL THE WAINTOR LIGHT SHOULD NOTHE N	P SHOULD COM (S DOWN" LIGHT JLD COME ON. RNING LIGHTS OW GLOW STE	ME ON AND ALI TS AS WELL AS THE PUMP S ARE ON. THE EADY. CHECK	FOUR JACKS THE MASTER HOULD STOP "HYDRAULIC IF ALL JACKS		
JACK OPERATION. RIGHT SIDE JACKS CONTINUE TO PUSH RAISE THE COACH JACKS SHOULD EXTI SIDE" MANUAL BUTT THIS BUTTON UNTIL SHOULD STILL BE V SETS OF "RAISE" AN	OWER" BUTTONS ON T THE JACKS OPERATE OR LEFT SIDE JACKS. PI I THE BUTTON UNTIL T APPROXIMATELY THR END, NOTHING ELSE SH ON. THIS SHOULD RET BOTH JACKS ARE RET /ERTICAL. NOW REPE D "LOWER" BUTTONS. II	E IN PAIRS, FR. USH "RAISE RICHE TWO RIGHTE EE INCHES. OF THE TWO TRACT THE TWO TRACTED (5 OR THE	ONT JACKS, BHT SIDE" MAN I SIDE JACKS INLY THE TWO . PUSH THE "L D RIGHT SIDE . 10 SECONDS WITH THE O E JACKS OPER	REAR JACKS, NUAL BUTTON. EXTEND AND O RIGHT SIDE LOWER RIGHT JACKS. PUSH O). THE JACKS OTHER THREE RATE IN PAIRS		

	OK	REWORK
9. AIR DUMP OPERATION: WITH THE SYSTEM ON AND THE JACKS IN THE VERTICAL POSITION, PUSH THE "DUMP" BUTTON. WHILE PUSHING THE "DUMP" BUTTON, THE DUMP SOLENOIDS WILL OPEN AND RELEASE AIR FROM THE AIR BAGS. WHEN THE BUTTON IS RELEASED, THE DUMP SOLENOID WILL CLOSE.		
NOTE: THE MANUAL "DUMP" BUTTON WILL OPERATE WITH THE SYSTEM OFF AND THE IGNITION SWITCH IN THE "ACC" OR "ON", OR IF THE SYSTEM IS ON, THE JACKS MUST BE VERTICAL.  [COMMENTS]		
10. STORE OPERATION: PUSH THE "OFF" BUTTON. PUSH THE "HYD" ON BUTTON ONE TIME THEN PUSH THE "STORE" BUTTON. ALL FOUR JACKS SHOULD SWING TOWARD HORIZONTAL. THE FOUR RED "JACKS DOWN" LIGHTS AND THE MASTER "JACKS DOWN" LIGHT ON THE DASH SHOULD GO OUT. THE ENGINE MAY HAVE TO RUN TO FILL THE AIR BAGS TO CHECK THIS OPERATION. THE "TRAVEL PERMISSIBLE" LIGHT SHOULD BE ON WHEN ALL "JACKS DOWN" LIGHTS ARE OUT. [COMMENTS]		
11. HYDRAULIC OIL LEVEL: CHECK RESERVOIR OIL LEVEL. OIL SHOULD BE WITHIN ONE INCH OF THE TOP OF THE TANK. IF OIL IS LOW DO NOT CONTINUE UNTIL THE TANK HAS BEEN FILLED. POWER UNIT COULD BE DAMAGED. THE JACKS MUST BE FULLY RETRACTED TO CHECK HYDRAULIC OIL LEVEL. [COMMENTS]		
12. AUTO LEVELING-1ST STAGE: THE ENGINE MUST BE OFF TO LEVEL THE VEHICLE. TURN THE IGNITION SWITCH TO "ON" OR "ACC". POSITION THE VEHICLE SO ONE OR MORE YELLOW LEVELING LIGHTS ARE ON. PUSH THE "I" BUTTON ONCE TO TURN THE SYSTEM ON. PUSH THE "I" BUTTON A SECOND TIME TO MOVE THE JACKS TO THE VERTICAL POSITION. ALL OF THE RED WARNING LIGHTS SHOULD BE ON. THESE OPERATIONS WERE CHECKED IN STEPS 4 THROUGH 7 AND SHOULD BE OK. [COMMENTS]		

	OK	REWORK
13.AUTO LEVELLING -2ND STAGE: PUSH THE "HYD" BUTTON AGAIN (3RD) TIME.		
A. THE "HYDRAULIC OPERATION" INDICATOR LIGHT WILL START TO BLINK.		
B. THE AIR WILL DUMP FROM THE SUSPENSION FOR APPROXIMATELY 30 SECONDS BEFORE LEVELING STARTS.		
C. TWO OR THREE JACKS AT A TIME WILL EXTEND CORRESPONDING TO ANY YELLOW LIGHT WHICH IS LIT. THE PUMP WILL CYCLE ON AND OFF AS REQUIRED. THERE IS A SHORT DELAY BETWEEN OPERATION OF THE JACKS. THIS SHOULD CONTINUE UNTIL ALL YELLOW LIGHTS ARE OUT OR UNTIL ONE JACK HAS REACHED FULL STROKE.		
D. THE PUMP WILL COME BACK ON AND RUN UNDER LOW PRESSURE. DURING THIS TIME ANY JACKS NOT ALREADY TOUCHING THE GROUND WILL BE EXTENDED TO STABLIZE THE VEHICLE. NOTE: THE JACKS SHOULD LIFT THE VEHICLE AT LEAT 1/2 INCH, BUT SHOULD NOT LIFT THE VEHICLE MORE THAN 1 INCH.		
E. THE "HYDRAULIC OPERATION" LIGHT WILL GO OUT. THE PANEL WILL TURN OFF. <b>[COMMENTS]</b>		
14. SENSING UNIT: AFTER AUTO LEVELING-2ND STAGE, ALL YELLOW LEVELING LIGHTS SHOULD BE OUT. CHECK WITH A LEVEL TO SEE THAT THE VEHICLE IS LEVEL. IF IT IS, THE SENSING UNIT IS PROPERLY ADJUSTED. [COMMENTS]		
15. AUTOMATIC RETRACT (STORE): START THE VEHICLE ENGINE AND ALLOW THE AIR BAGS TO REINFLATE. PUSH THE "HYD" BUTTON. THE "HYDRAULIC OPERATION" INDICATOR LIGHT WILL GLOW STEADY. PUSH THE "STORE" BUTTON ONE TIME.		
A. THE "JACK STORAGE" INDICATOR LIGHT WILL START TO FLASH.		
B. AS EACH JACK CLEARS THE GROUND, IT SHOULD SWING HORIZONTAL AND CONTINUE TO RETRACT.		
C. THE RED WARNING LIGHTS SHOULD BE OUT.		
D. THE GREEN "TRAVEL PERMISSIBLE" INDICATOR LIGHT SHOULD COME ON WHEN THE RED WARNING LIGHTS ARE OUT.		
E. THE SYSTEM WILL AUTOMATICALLY SHUT DOWN SIX MINUTES AFTER ALL THE JACKS ARE RETRACTED. ALL LIGHTS ON THE TOUCH PANEL SHOULD NOW BE OUT EXCEPT THE "TRAVEL" LIGHT. CHECK THAT ALL JACKS ARE IN THE HORIZONTAL POSITION AND FULLY RETRACTED. [COMMENTS]		