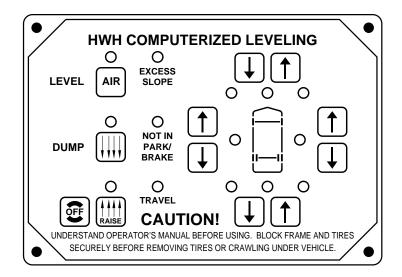


# **OPERATOR'S MANUAL**

# HWH COMPUTER-CONTROLLED LEVELING SYSTEM 500 SERIES

## FEATURING: TOUCH PANEL CONTROL AIR LEVELING



HWH CORPORATION (ON I-80, EXIT 267 SOUTH) 2096 MOSCOW ROAD MOSCOW, IOWA 52760 (800) 321-3494 / (563) 724-3396 INTERNET: http://www.hwhcorp.com

# **OPERATOR'S MANUAL**

### HWH LEVELING SYSTEM AIR LEVELING ONLY

## **CAUTION !**

READ THE ENTIRE OPERATOR MANUAL BEFORE OPERATING.

BLOCK FRAME AND TIRES SECURELY BEFORE CRAWLING UNDER VEHICLE. DO NOT USE LEVELING JACKS OR AIR SUSPENSION TO SUPPORT VEHICLE WHILE UNDER VEHICLE OR CHANGING TIRES. VEHICLE MAY DROP AND/OR MOVE FORWARD OR BACKWARD WITHOUT WARNING CAUSING INJURY OR DEATH.

KEEP ALL PEOPLE CLEAR OF VEHICLE WHILE LEVELING SYSTEM AND ROOM EXTENSION ARE BEING OPERATED.

DO NOT OPERATE LEVELING SYSTEM OR USE THE RAISE OR DUMP BUTTONS WHEN TRAVELING AT SPEEDS IN EXCESS OF 5 MPH.

WEAR SAFETY GLASSES WHEN INSPECTING OR SERVICING THE SYSTEM TO PROTECT EYES FROM DIRT, METAL CHIPS, OIL LEAKS, ETC. FOLLOW ALL OTHER APPLICABLE SHOP SAFETY PRACTICES.

IMPORTANT: IF COACH IS EQUIPPED WITH A ROOM EXTENSION, READ ROOM EXTENSION SECTION BEFORE OPERATING LEVELING SYSTEM.

## HOW TO OBTAIN WARRANTY SERVICE

THIS IS NOT TO BE INTERPRETED AS A STATEMENT OF WARRANTY HWH CORPORATION strives to maintain the highest level of

customer satisfaction. Therefore, if you discover a defect or problem, please do the following:

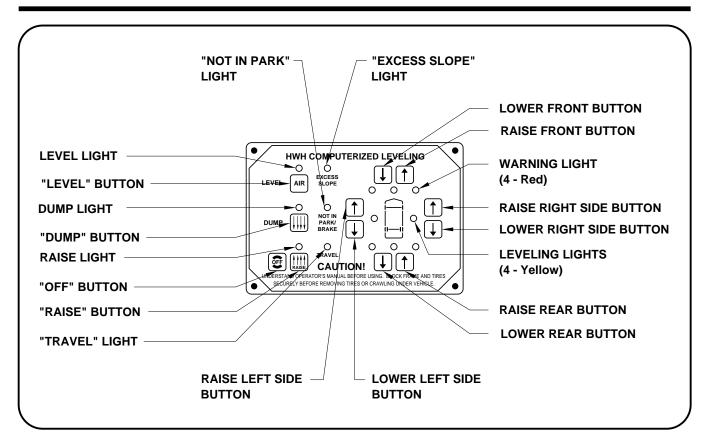
**FIRST:** Notify the dealership where you purchased the vehicle or had the leveling system installed. Dealership management people are in the best position to resolve the problem quickly. If the dealer has difficulty solving the problem, he should immediately contact the Customer Service Department, at HWH CORPORATION.

**SECOND:** If your dealer cannot or will not solve the problem, notify the Customer Service Department: HWH CORPORATION 2096 Moscow Rd. Moscow IA. 52760 (563) 724-3396 OR (800) 321-3494. Give your name and

address, coach manufacturer and model year, date the coach was purchased, or the date of system installation,

description of the problem, and where you can be reached during business hours (8:00 a.m. till 5:00 p.m. c.s.t.). HWH CORPORATION personnel will contact you to determine whether or not your claim is valid. If it is, HWH CORPORATION will authorize repair or replacement of the defective part, either by appointment at the factory or by the authorization of an independent service facility, to be determined by HWH CORPORATION. All warranty repairs must be performed by an independent service facility authorized by HWH CORPORATION, or at the HWH CORPORATION factory, unless prior written approval has been obtained from proper HWH CORPORATION personnel.

### **CONTROL IDENTIFICATION**



### **CONTROL FUNCTIONS**

### **CONTROL BUTTONS**

"LEVEL" BUTTON: This button is the system on button and automatic operation button.

**"OFF" BUTTON:** This button will turn the system OFF but does NOT control power to the "DUMP" or "RAISE" buttons.

**"DUMP" BUTTON:** This button will lower the whole vehicle by exhausting air from the suspension system.

"RAISE" BUTTON: This button will raise the whole vehicle by adding air to the suspension system.

**UP ARROWS (RAISE BUTTONS):** These momentary buttons are used for manually operating the air leveling systems. Sides or ends of the vehicle will raise while these buttons are pushed.

**DOWN ARROWS (LOWER BUTTONS):** These momentary buttons are used to manually operate the air leveling systems. Sides or ends of the vehicle will lower while these buttons are pushed.

### **INDICATOR LIGHTS**

**LEVEL LIGHT:** This light will be on when the system is on, and flash during automatic leveling.

**DUMP LIGHT:** This light will flash when the "DUMP" button is being pushed.

**RAISE LIGHT:** This light will flash when the "RAISE" button is being pushed.

**"EXCESS SLOPE" LIGHT:** This light will be on if the leveling system can NOT level the coach.

"TRAVEL" LIGHT: This light will be on if the leveling system is off and the ignition is in the "ON" or "ACC" position. See "PREPARATION FOR TRAVEL".

**WARNING LIGHTS:** These lights will function only with the ignition key is in the "ON" or "ACC" position. They will be on if the system is on.

**LEVELING LIGHTS:** One or two yellow lights can be on indicating the side, end or corner of the coach is low.

"NOT IN PARK/BRAKE" LIGHT: This light will be on if the "AIR" button is pushed and the park brake is not set if the ignition switch is in the "ON" position.

### **OPERATING PROCEDURES**

### **GENERAL INSTRUCTIONS**

Press the "OFF" button at any time to stop the operation of the system.

**NOTE** : If the ignition switch is "ON" the vehicle's air suspension may return to travel height.

If the ignition is in the "ON" position and the hand/auto brake is not set, the "NOT IN PARK" light will come on and the system

will not operate when the "AIR" button is pressed. The "NOT IN PARK" light will remain on only while the "AIR" button is pressed.

The "DUMP" and "RAISE" buttons will function with the system and park brake is off. (See "AIR DUMP AND RAISE FUNCTIONS")

**CAUTION:** DO NOT MOVE THE COACH WHEN THE AIR BAGS ARE DEFLATED.

### **PREPARATION FOR TRAVEL**

Start the vehicle's engine and allow air pressure to build to the recommended level for traveling. Before traveling, the "TRAVEL" light must be on. **CAUTION:** IT IS THE OPERATOR'S RESPONSIBILITY TO VISUALLY MAKE SURE THE COACH IS AT THE PROP-ER RIDE HEIGHT BEFORE TRAVELING.

### **AIR OPERATION**

### AUTOMATIC AIR LEVELING

1. Set the hand/auto brake in the recommended position for parking. Leave the engine running to provide air for leveling.

2. Press the "AIR" button once to enter the air mode. The AIR indicator light and the four AIR BAG warning lights will glow steady.

3. Press the "AIR" button a second time. The AIR indicator light will start flashing and the air leveling will begin.

4. When all four yellow LEVEL SENSING lights are out the leveling is complete. The AIR indicator light will stop flashing

and turn steady red. The processor is now in a SLEEP MODE for 30 minutes. The vehicle's engine may now be turned off. After 30 minutes the processor will recheck the vehicle level, make any corrections required, and return to the SLEEP MODE. This will continue until the system is turned off by pushing the "OFF" button or the transmission is taken out of the parking position and the park brake is released.

After 45 minutes if the system is unable to level the vehicle, one or two yellow "LEVELING SENSING" indicator lights will remain on and the "EXCESS SLOPE" light will come on. The system will remain on but will not go into the sleep mode.

### MANUAL AIR LEVELING

1. Place the hand/auto brake in the recommended position for parking. The engine should be running to provide air for leveling.

2. Press the "AIR" button. The "AIR" indicator light will glow steady.

3. Individual RAISE and LOWER buttons (UP and DOWN ARROWS) will add or dump air from suspension air bags to raise or lower coach for leveling. These are momentary buttons. The function will stop when the button is released.

**NOTE** : THE "RAISE" AND "DUMP" BUTTONS CAN BE USED AT THIS TIME BUT THE SYSTEM WILL SHUT OFF AFTER THE BUTTON IS RELEASED.

The yellow LEVEL lights indicate a side, end, or corner is low. Level the coach from side to side first. Lower the the opposite side or end of the coach to achieve leveling. If a level position cannot be achieved by dumping air, raise the coach according to lit yellow "LEVEL" lights.

**IMPORTANT** : ALWAYS GIVE PREFERENCE TO ANY SIDE LIGHT BEFORE LEVELING THE THE COACH FRONT TO REAR.

4. Turn ignition switch "OFF". Turn the system off.

# AIR OPERATION (Cont'd) "DUMP" AND "RAISE" FUNCTIONS

The "DUMP" and "RAISE" functions are provided for operator convenience for purposes such as dumping the air suspension when parked.

Leave the engine running if the "RAISE" function is to be used. The park brake does not have to be set to use the "DUMP" or "RAISE" buttons.

IMPORTANT: If the ignition is ON and the park brake is OFF, the "DUMP" and "RAISE" features will latch in and remain on. If the vehicle exceeds 10 MPH, the "DUMP" or "RAISE" functions will automatically turn off and the system will return to the TRAVEL MODE. If the park brake is set, the "TRAVEL MODE" button must be pushed before the vehicle can return to ride height.

#### **CAUTION:** REREAD CAUTIONS ON THE FIRST PAGE OF THIS MANUAL. THE VEHICLE MAY DROP OR RAISE AND/OR MOVE FORWARD OR BACKWARD WITHOUT WARNING CAUSING INJURY OR DEATH.

DO NOT OPERATE THE VEHICLE UNLESS THE AIR SUSPENSION IS AT THE PROPER HEIGHT FOR TRAVEL.

The "RAISE" and "DUMP" buttons can be used at any time the network is active. The park brake does not have to be on.

Review the operator's manual and check that all functions and lights work correctly.

"NOT IN PARK/BRAKE" Check: Set hand/auto park brake. Set the transmission in the recommended position for parking the vehicle. Turn the ignition on. Push the "AIR" button on the touch panel. Release the hand/auto park brake.

# **CAUTION:** THE VEHICLE MAY MOVE FORWARD OR BACKWARD WHEN THE PARK IS RELEASED.

If the ignition is in the "ON" position and the park brake is off, the "RAISE" or "DUMP" buttons will latch in. The vehicle will raise or lower completely and stay in that position. The vehicle can not return to ride height until the "TRAVEL MODE" button or the "EMERGENCY STOP" button is pushed or the vehicle exceeds 10 M.P.H, putting the system in the TRAVEL MODE.

If the ignition is in the "OFF" position the "RAISE" and "DUMP" buttons will not latch in. The vehicle will remain in the position it was when the button was released. The vehicle can return to ride height when the ignition is turned to "ON" if the park brake is released or the "TRAVEL MODE" button is pushed.

DO NOT operate the vehicle for extended distances unless the air suspension is at the proper height for travel. The vehicle can not return to ride height until the "EMERGENCY STOP" button is pushed or the vehicle exceeds 10 MPH, putting the system in the TRAVEL MODE.

**CAUTION:** IT IS THE OPERATOR'S RESPONSIBILITY TO CHECK THAT THE VEHICLE IS AT PROPER RIDE HEIGHT BEFORE TRAVELING.

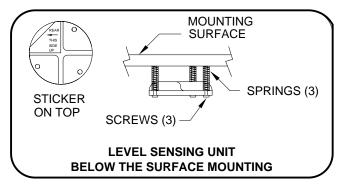
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Check that the "NOT IN PARK/BRAKE" light comes ON. Reapply the park brake. The "NOT IN PARK/BRAKE" light should go out.

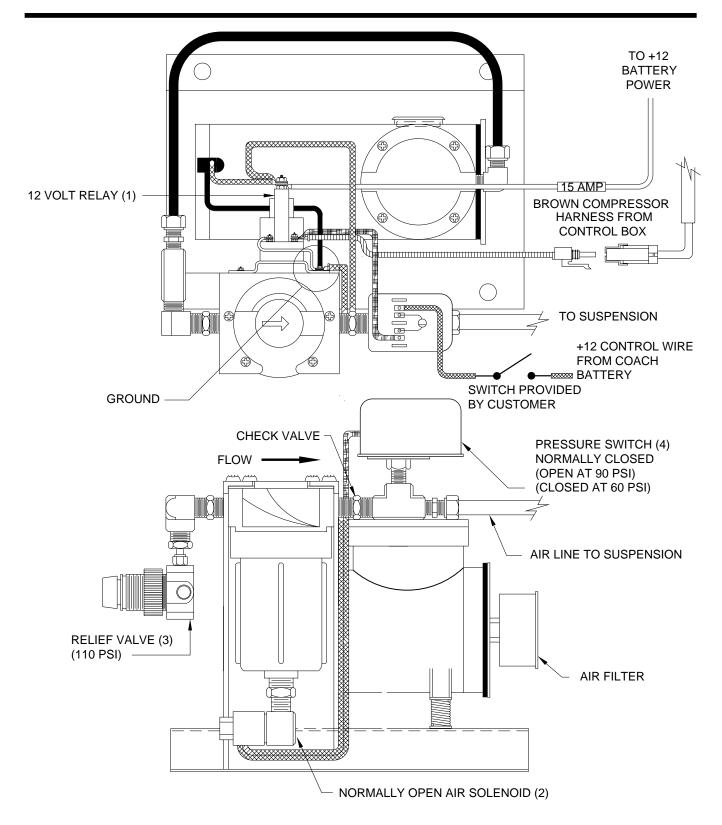
**NOTE** : IF ANY CHECKS REVEAL ANY PROBLEMS OR IF THERE ARE OTHER PROBLEMS OR QUESTIONS, CONSULT A QUALIFIED RV REPAIR CENTER, YOUR VEHICLE OR COACH MANUFACTURER OR HWH CORPORATION FOR SERVICE OR ASSISTANCE.

### LEVEL SENSING UNIT ADJUSTMENT

Level the vehicle by placing a circular bubble level in the center of the freezer floor or location within the vehicle that is to be level. With the vehicle level, adjust the sensing unit until all yellow lights are off. This is done by drawing up the corresponding screw if the sensing unit is mounted below the surface, as shown, or backing out the corresponding screw if the sensing unit is mounted above the surface. Bump the sensing unit to see that it has settled down in the level position.



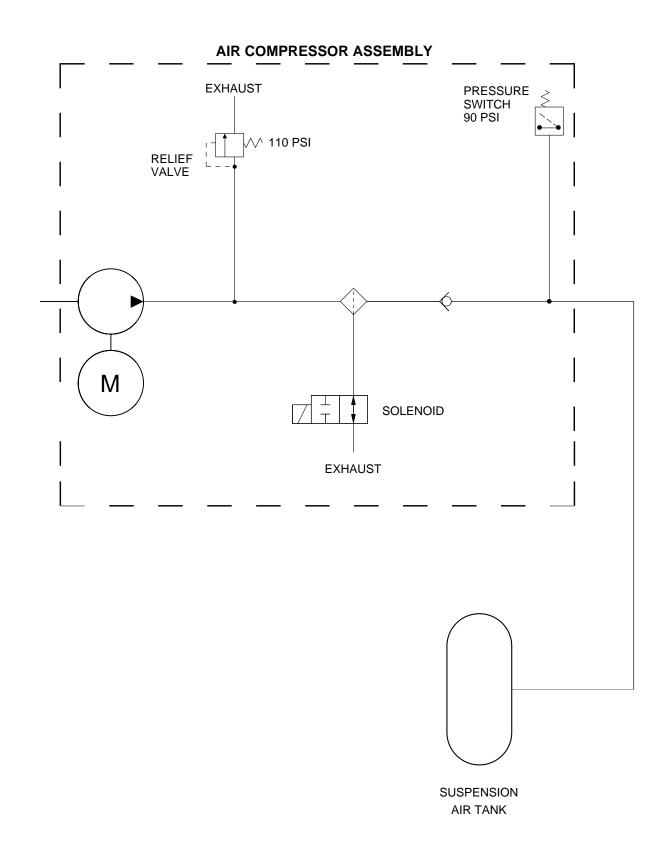
## **COMPRESSOR DIAGRAM**



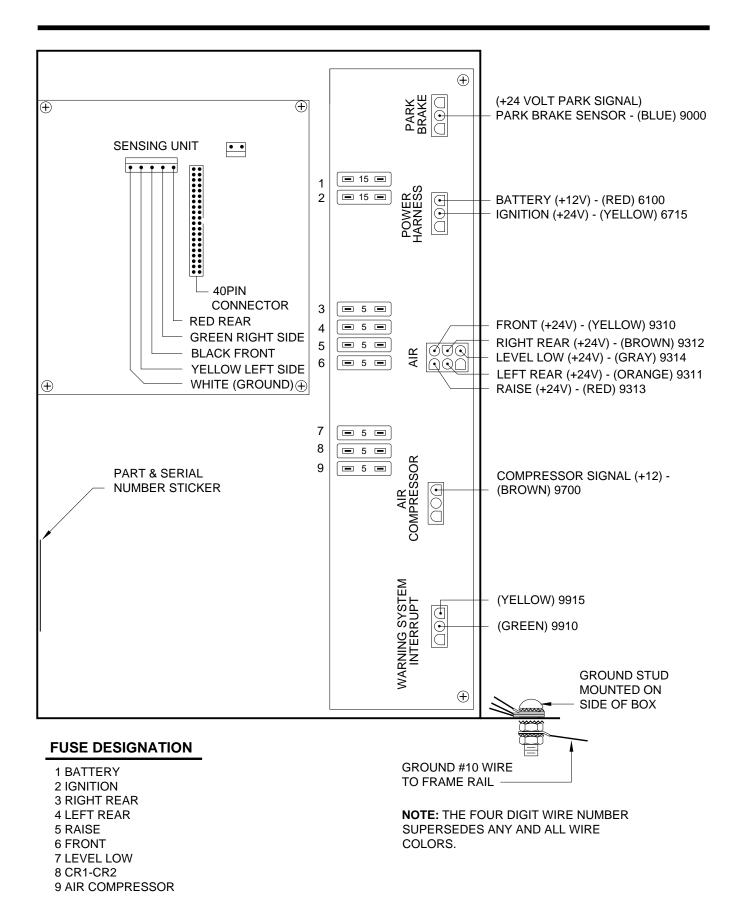
The control box sends a +12 signal to the 12 Volt Relay (1) whenever a raise function needed in automatic or manual leveling. The compressor will run and the normally open air solenoid (2) will close allowing the compressor to build pressure. When the pressure builds to 110 psi the relief valve (3) will open and the compressor will continue to run. The pressure switch (4) will not affect the operation of the leveling system. During auxiliary operation of the compressor, when pressure builds to 90 psi the pressure switch will open, stopping the compressor. The air solenoid (2) will be open whenever the compressor is not running. This releases internal pressure from the compressor.

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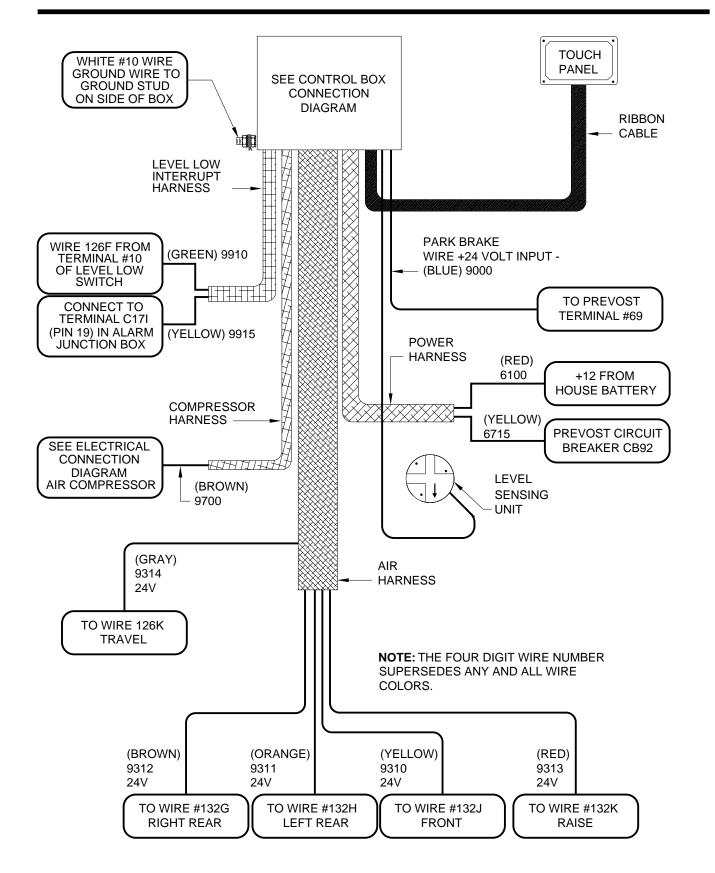
### AIR SCHEMATIC PREVOST WITH AUXILARY SYSTEM PRESSURE SWITCH



### **CONTROL BOX CONNECTION DIAGRAM**



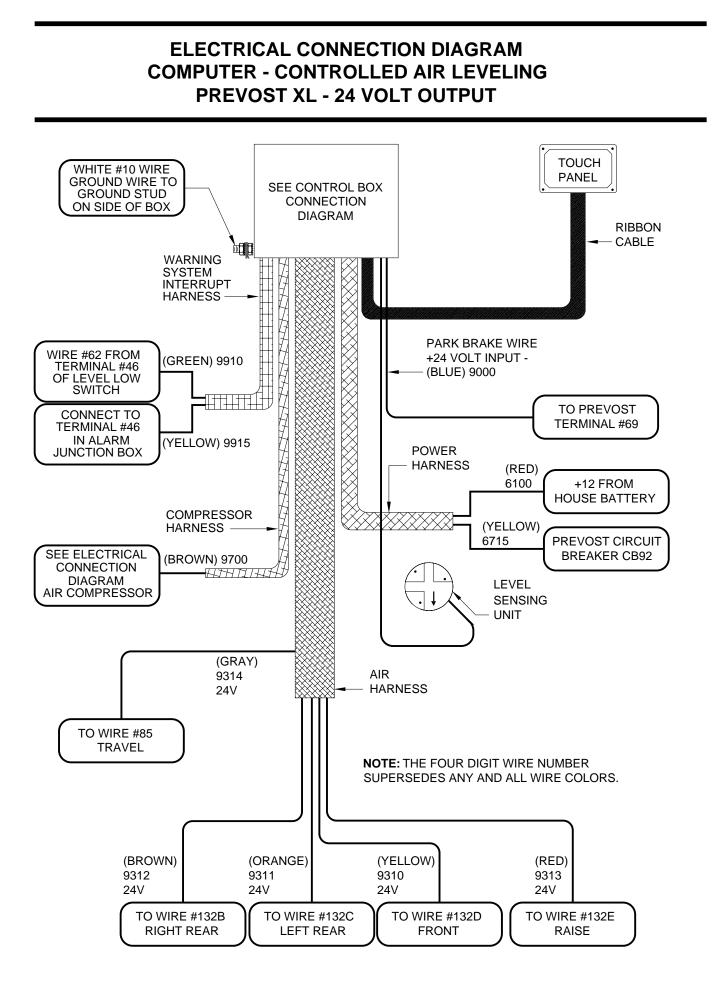
## ELECTRICAL CONNECTION DIAGRAM COMPUTER - CONTROLLED AIR LEVELING PREVOST H3-40 - 24 VOLT OUTPUT

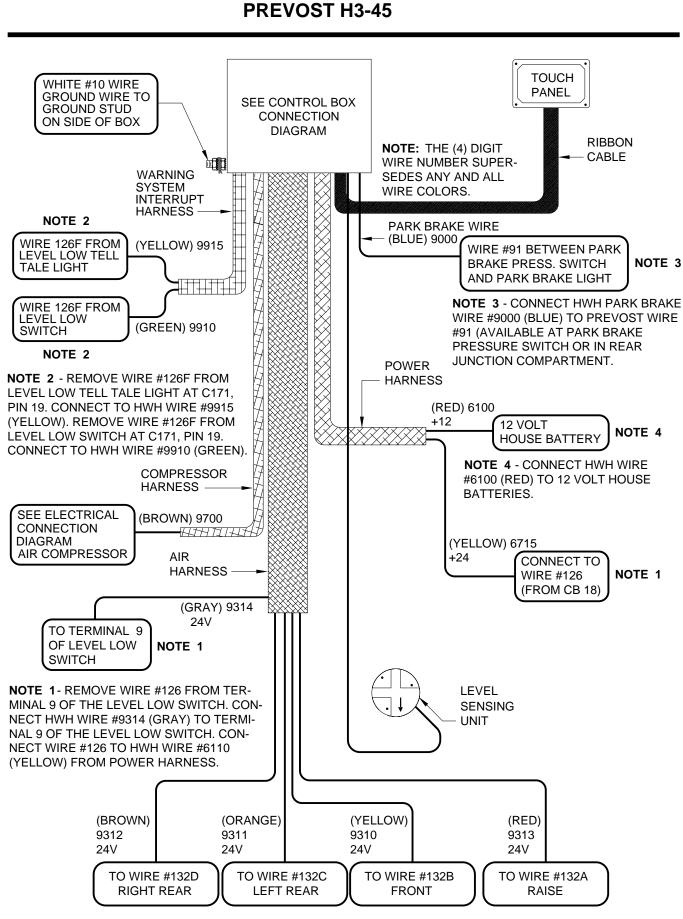


RAISE 6100 BATTERY WIRE 126F FROM TERMINAL #10 OF LEVEL LOW SWITCH. ζ. DUMP  $ilde{T}$ CR2 8 +12 v AIR HOUSE CR1-1 ± C171 (PIN 19) IN CR4-1 mhn ALARM JUNCTION SEE NOTE 1 -PANEL **40 PIN CONNECTOR** NOT NOT BOX IN LF WARNING CR3-1 OFF COMPARTMENT UNDER DRIVER'S (GREEN) 9910 CR1 87 LIGHTS CR2-1 TOUCH PANEL RIBBON CABLE <u>~~</u> SPD SEAT.-⇒uP  $\sim$ Ð P&B uP GROUND TO LOW LEVEL TELL TAIL LIGHT SEE NOTE 2 - $\sim$ -177 H (YELLOW) 9915 П ΠL H т -<mark>---</mark>П ON CONSOLE Щ ₽13 **Π** P10 +12 +24 TO 126K WIRE REMOVED SEE NOTE 3 -CR1-2 DC/DC +24V - (GRAY) 9314 CR3 Ę 84 Å FROM CB92 Ŧ Ţ Ţ 本 <u>+</u> φ SEE NOTE 4 -Ŧ Ŧ 24V (YELLOW) 6715 TRAVEL ----**CB92** LIGHT (YELLOW) 9310 (RED) 9313 +24V SEE CR4 84 (ORANGE) 9311 132H ★ ↓ ↓ ↓ ↓ ↓ ↓ (BROWN) 9312 NOTE 5 -TO PREVOST COACH **TERMINAL #69** (BLUE) 9000 ÷ PICK UP POSITIVE PARK SIGNAL BETWEEN PARK FUSE +12v \*SW1 BRAKE TT SWITCH AND FRONT HOUSE PARK BRAKE TT LIGHT. PURPLE RIGHT RAISE \* FURNISHED BY CUSTOMER F LEVEL SENSOR (BROWN) Ï 9700 AVAILABLE TERMINAL ON ESSEX RELAY. REAR **NOTE:** THE FOUR DIGIT WIRE NUMBER SUPERSEDES ANY AND ALL WIRE COLORS. PS1 REAR AIR COMPRESSOR NOTES : Motor ġ 1) Remove #126F wire from C171 (pin 19) of the Prevost Coach and connect to the green wire of the Interface Plug (87a of the P&B relay) 2) Connect the yellow wire from the Interface Plug at (30 of the P&B relay) to C171 (pin 19) of the Prevost Coach 3) Remove 126K wire from CB92 and route to the gray MP85.3515 15MAR99 wire from the Air Plug of the Control Box. 4) Route the yellow wire from the Power Plug (harness) to CB92 of the Prevost Coach. 5) Route the blue wire from the Control Box (Park Plug) to terminal #69 of the Prevost Coach.

### PREVOST H3-40 Ш C 24 TRIC VOLT P OUTPUT S Ô CHASSIS HEMATIC

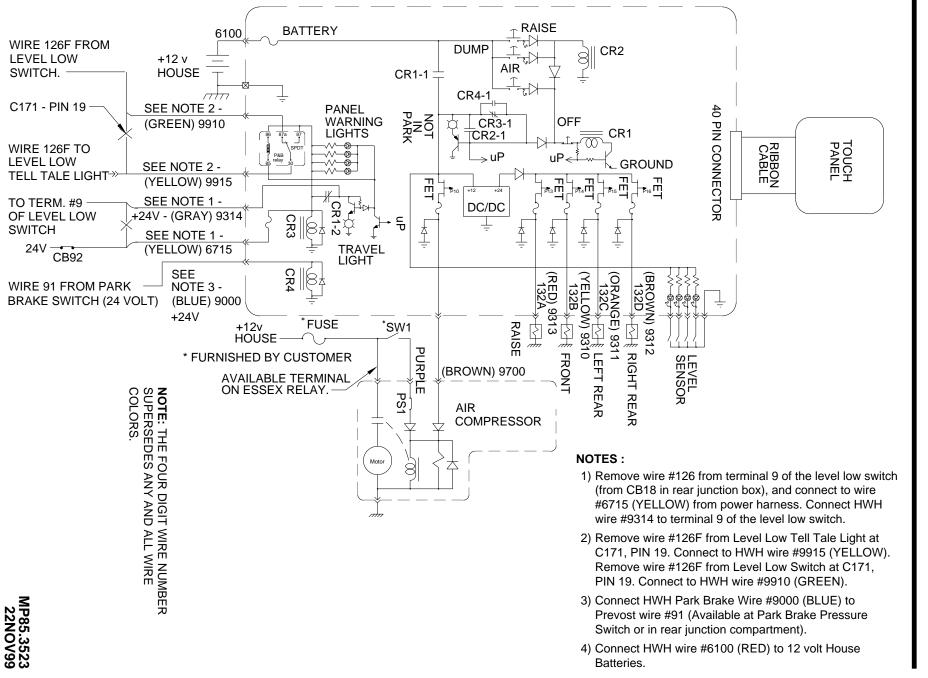
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ELECTRICAL CONNECTION DIAGRAM COMPUTERERIZED AIR LEVELING

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## ш CTRICAL 24 PREVOST H3-45 VOLT OUTPUT S CHEMATIC

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RAISE BATTERY 6100 WIRE #62 GREEN FROM TERMINAL #46 LEVEL LOW ζ. DUMP  $ilde{T}$ CR2 8 +12 v AIR SWITCH. HOUSE CR1-1 ± **TERMINAL #46 IN** CR4-1 m ALARM JUNCTION SEE NOTE 1 -PANEL **40 PIN CONNECTOR** NOT PARK BOX IN LF WARNING CR3-1 OFF COMPARTMENT UNDER DRIVER'S (GREEN) 9910 CR1 87 LIGHTS CR2-1 TOUCH PANEL RIBBON CABLE <u>~~</u> SPD SEAT. ⇒uP ~~~ Ð P&B uP GROUND TO LOW LEVEL TELL TAIL LIGHT SEE NOTE 2 --///--177 H (YELLOW) 9915 П ΠL H. т <sub>†16</sub>П ON CONSOLE Щ **≓**13 **∏** TO #85 WIRE REMOVED SEE NOTE 3 -CR1-2 DC/DC ,+24V - (GRAY) 9314` CR3 164 Ę FROM CB92 Ą Ť Ţ Ţ Ţ 本 <u>+</u> SEE NOTE 4 -Ŧ 24V (YELLOW) 6715 TRAVEL **CB92** LIGHT (YELLOW) 9310 (RED) 9313 CR4 +24V SEE 84 (ORANGE) 9311 (BROWN) 9312 TO PREVOST COACH NOTE 5 -**TERMINAL #69** (BLUE) 9000 ÷ PICK UP POSITIVE PARK SIGNAL BETWEEN PARK FUSE \*SW1 +12v FRONT BRAKE TT SWITCH AND HOUSE PARK BRAKE TT LIGHT. PURPLE RIGHT E \* FURNISHD BY CUSTOMER RAISE LEVEL SENSOR (BROWN) 9700 7 AVAILABLE TERMINAL REAR ON ESSEX RELAY. NOTE: THE FOUR DIGIT WIRE NUMBE SUPERSEDES ANY AND ALL WIRE COLORS. PS REAR AIR COMPRESSOR NOTES : Motor ġ Remove #62 green wire from terminal #46 of the Prevost Coach and connect to the green wire of the Interface Plug (87a of the P&B relay). 2) Connect the yellow wire from the Interface Plug at (30 of the P&B relay) to terminal #46 of the Prevost Coach. 3) Remove #85 wire from CB92 and route to the gray wire from the Air Plug of the Control Box. 4) Route the yellow wire from the Power Plug (harness) to CB92 of the Prevost Coach. 꼬 5) Route the blue wire from the Control Box (Park Plug) to terminal #69 of the Prevost Coach.

#### PREVOST XL Ē 24 CTRIC **P** OUTPUT S 40 £ AND EMA **TIC** 45

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# ELECTRICAL CONNECTION DIAGRAM FOR AIR COMPRESSORS

## WITH AUXILIARY SYSTEM PRESSURE SWITCH

