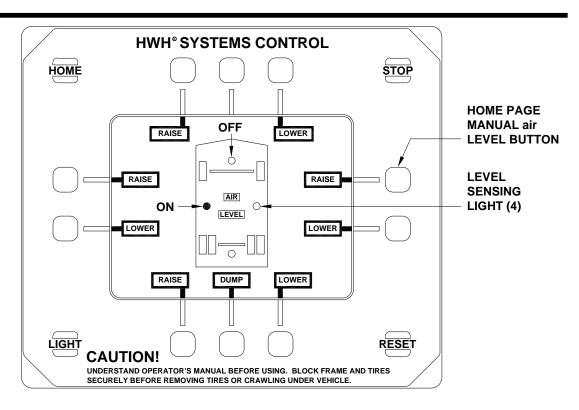
## **OPERATING PROCEDURES**



## MANUAL AIR LEVELING

**WARNING:** KEEP PEOPLE AND OBJECTS CLEAR OF THE VEHICLE WHILE OPERATING THE AIR LEVELING SYSTEM.

IMPORTANT: If the vehicle is equipped with leveling jacks, do not use Manual Air Leveling if the vehicle is supported on the leveling jacks.

NOTE: It is recommended the tag axle is in the travel position before using the air leveling system. If the tag lift function is on, push the "TAG LIFT" button to turn the tag lift feature off.

1. Place the ignition key in the "ON" position. Transmission must be in the proper position for parking and the park brake must be set to use MANUAL AIR LEVELING. Running the vehicle during leveling is recommended. This will provide a better air supply for leveling. The vehicle will level with the engine shut off, however more time will be required for leveling.

2. Push the "MANUAL AIR LEVEL" button located on "HOME PAGE 1". If the ignition and/or the park brake are not in the recommended positions, when the "MANUAL AIR LEVEL" button is pushed, a message will appear on the screen. Push the "HOME" button and correct the problem before pushing the "MANUAL AIR LEVEL" button again.

The LEVEL SENSING LIGHTS indicate which side, end or corner of the vehicle is low. No more than two level lights should be on at any one time. The vehicle is level when all LEVEL SENSING LIGHTS are off.

3. To level, use the "LOWER" buttons to exhaust air from the corresponding air bags. Use the "RAISE" buttons to add air to the corresponding air bags. The "RAISE" and "LOWER" buttons are momentary buttons. The bags will inflate or deflate only when the buttons are being pushed.

## NOTE: Any side to side leveling should be done, if needed, before leveling the vehicle front to rear.

Try leveling the vehicle by lowering the high side or end (opposite of the lit level lights). If a level position is not achieved use the RAISE button to raise the low side or end.

## NOTE: Pushing and holding the "DUMP" button will exhaust air from all bags of the vehicle suspension.

4. When the leveling procedure is complete, the engine can be turned off.