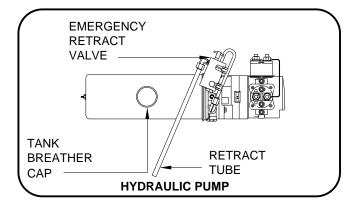
OPERATING PROCEDURES "X-SLIDE" ROOM EXTENSION MECHANISM MANUAL ROOM RETRACTION PROCEDURES

1. Locate the HYDRAULIC PUMP.



2. Remove the tank breather cap and replace the retract tube in the breather cap opening.

3. Open the EMERGENCY RETRACT VALVE.

4. Start both threaded rods until resistance is met, one for the front and one for the rear mechanism should be provided.

NOTE: For threaded rod location and to access the threaded blocks refer to vehicle manufacturer.

5. **Do Not use an impact wrench.** Using wrench provided, a personal wrench or a tire iron with a 1-1/8" opening rotate either mechanism's threaded rod clockwise 6 complete turns.

6. Move to the other room extension mechanism, rotate the threaded rod clockwise 12 complete turns.

7. Return to the first room extension mechanism and rotate the threaded rod clockwise 12 complete turns.

8. Repeat steps 6 and 7 alternating from mechanism to mechanism rotating each threaded rod 12 complete turns until room is sealed. (DO NOT exceed 15 ft.lbs) Make sure the room does not bind.

IMPORTANT: If at any stage something is not understood or if the room begins to bind DO NOT force the room, contact HWH Customer Service for assistance 1-800-321-3494.

NOTE: Leave the emergency retract valve open and the threaded rods in place until the room has been serviced.

IMPORTANT: DO NOT EXTEND THE ROOM UNTIL THE ROOM HAS BEEN SERVICED. EMERGENCY RETRACT VALVES LEFT OPEN SHOULD BE CLOSED AND THE THREADED RODS SHOULD BE COMPLETELY REMOVED.

NOTE: If there is not enough room to remove both threaded rods completely, alternate backing the threaded rods out and slightly extending the room. Be careful to not extend the room so far that the threaded rods impact the coach wall or the mechanism.

